

POOL 7/8/9' PRO 铝塑集球款

警示：注意儲球箱方向！
ATTENTION: NOTE THE ORIENTATION
OF THE BALL STORAGE BOX

IRONMAN



BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

RASSON

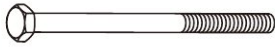
AUG.2025



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HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		HEX HEAD CROSS BOLT 3/8" X 2-3/8"(M10 x 60mm)	16
	H2		FLAT WASHER 3/8" I.D. x #28	16
	H3		HEX HEAD BOLT 3/8" X 3-5/32"(M10-16G x 80mm)	4
	H4		FLAT WASHER 3/8" I.D. x #28	4
	H5		NUT 3/8" I.D.	4
CABINET 大框	H6		FLAT HEAD SCREW-COLORED 10# X 2-5/32"(M5 x 55MM 彩鋅)	12
	H7		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	8
	H8		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	4
	H9		FLAT WASHER 3/8" I.D. x #22	12
	H10		NUT 3/8" I.D.	12
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H11		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G x 17mm)	36
	H12		FLAT WASHER 5/16" I.D. x #20	36
	H13		HEX HEAD CROSS BOLT 1/4" X 1"(M6-20G x 17mm)	16
	H14		FLAT WASHER 1/4" I.D. x #18	16
	H15		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	18
	H16		FLAT WASHER 3/8" I.D. x #28	36
	H17		SPRING LOCK WASHER 3/8" I.D.	18
	H18		WRENCH 腳盤調節扳手	1
	H19		METAL BRACKET 裙板角件	18

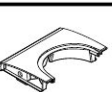
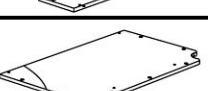
HARDWARE / 五金單

表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		FLAT HEAD SCREW 4# X 21/32"(M3 x 17mm 黑鋅)	6
BALL CATCHER 集球器	H21		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	2
	H22		FLAT WASHER 3/8" I.D. x #28	4
	H23		HEX NUT 3/8" I.D.	2
	H24		FLAT HEAD SCREW-BLACK 8# X 1"(M4X25mm 黑色)	16
	H25		ROUND HEAD CROSS BOLT 8# X 5/16"(M4X8mm)	6

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	1		LEG 腳	4
	2		END LEG BEAM 短邊圍板	2
	3		SIDE LEG BEAM 長邊圍板	2
CABINET/BEAM 大框	4		MIDDLE BEAM 中間木擋	2
	5		END APRON 端邊裙板	2
	6		SIDE APRON 長邊裙板	2
APRON 裙板	7		METAL CORNER 裙板護角	4
	8		TOP RAIL LEFT SIDE 左扶手	2
	9		TOP RAIL RIGHT SIDE 右扶手	2
TOP RAIL 扶手	10		TOP RAIL END 端邊扶手	2
	11		CORNER POCKET 五金角袋	4
	12		SIDE POCKET 五金中袋	2
POCKET 球袋	13		PLASTIC CORNER POCKET 塑膠角袋	4
	14		PLASTIC SIDE POCKET 塑膠中袋	2
	15		SLATE (LEFT) 石板(左)	1
SLATE 石板	16		SLATE (CENTER) 石板(中)	1
	17		SLATE (RIGHT) 石板(右)	1

PARTS LIST / 配件單

表2

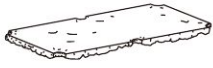
PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	18		CLOTH 臺尼	1
	19		BRIDGE HOLDER 架杆鉤	2
	20		ACCESSORY HOOK 三角框掛鉤	1
BALL CATCHER 集球器	21		Billiard Ball Storage Box 儲球箱	1
	22		Track of ball return area 集球區軌道	2
	23		Track of middle pocket 中袋軌道	2
	24		Track of baulk line 開球區軌道	2

FIG 1

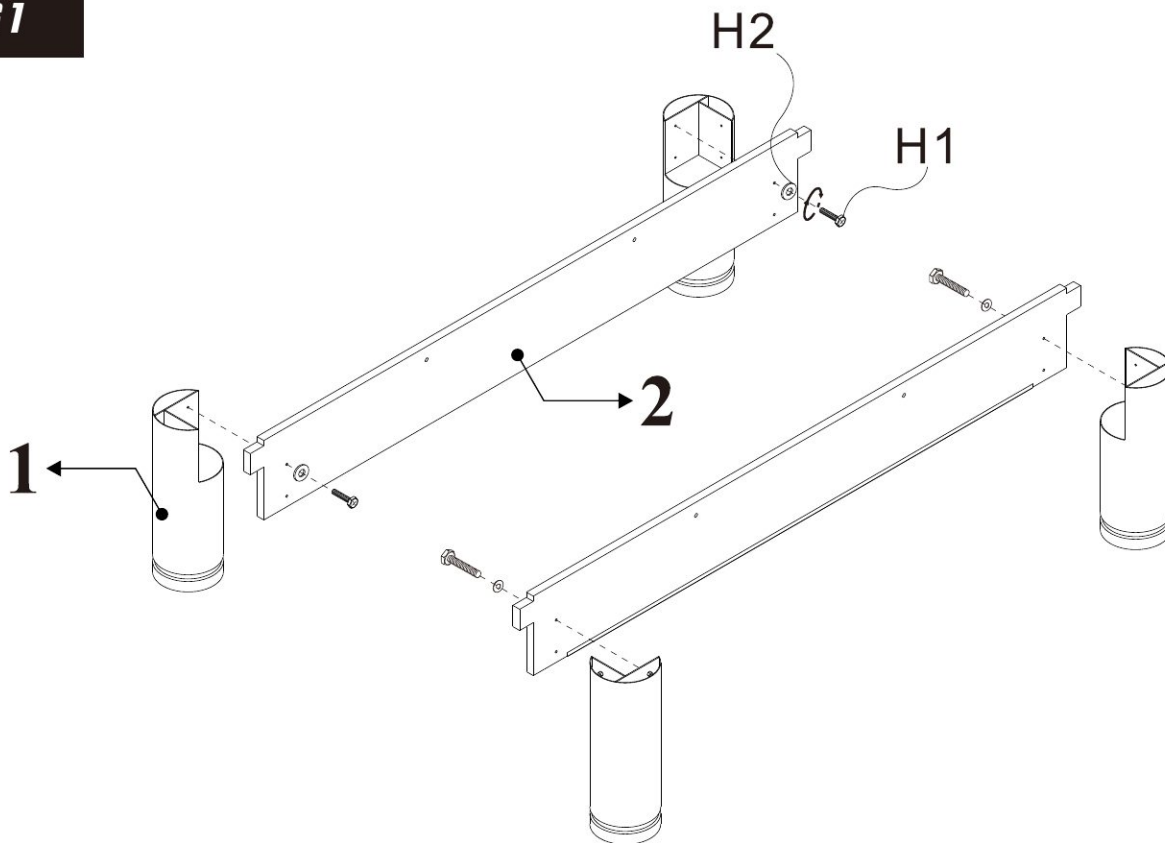
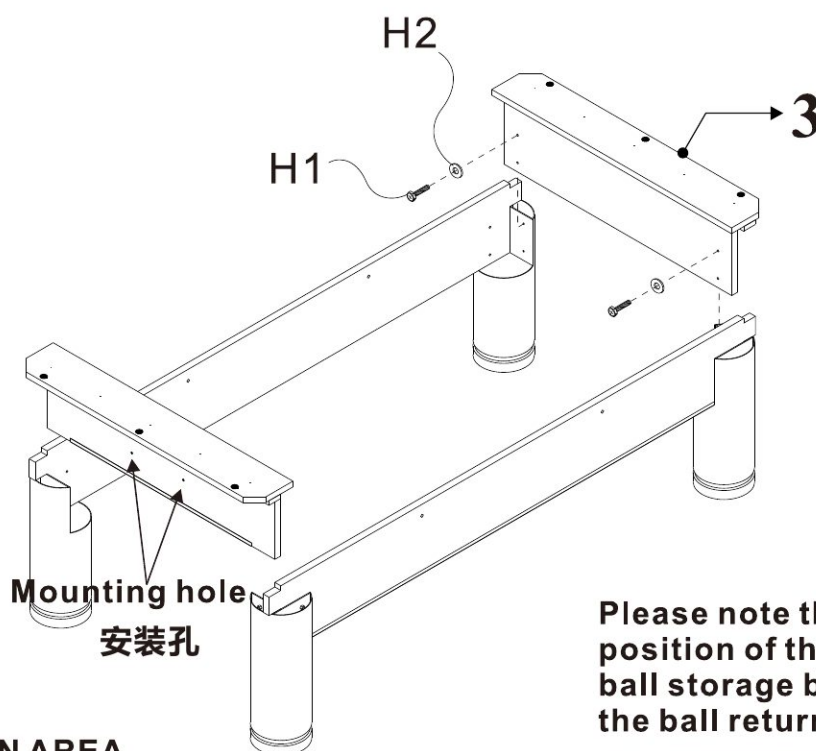


FIG 2



BAULK LINE
開球區

BALL RETURN AREA
集球區

Mounting hole
安裝孔

Please note that the installation position of the short frame of the ball storage box corresponds to the ball return area direction.

請注意儲球箱短圍板安裝位置，即集球區方向（擺球區位置）

FIG 3

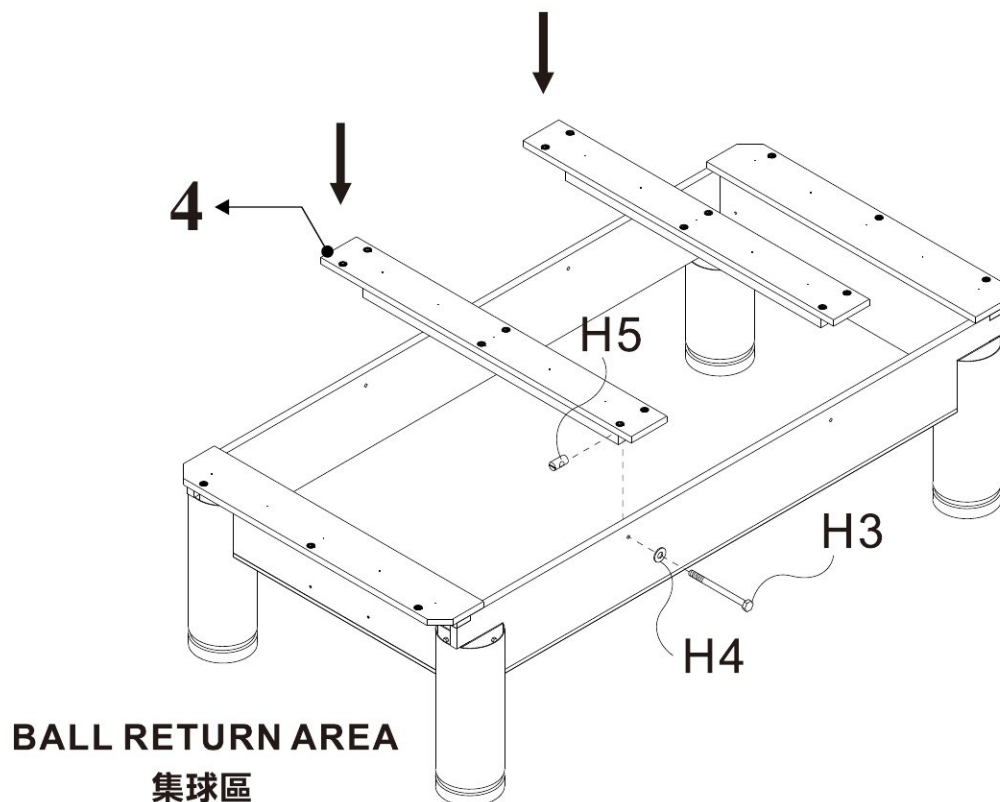
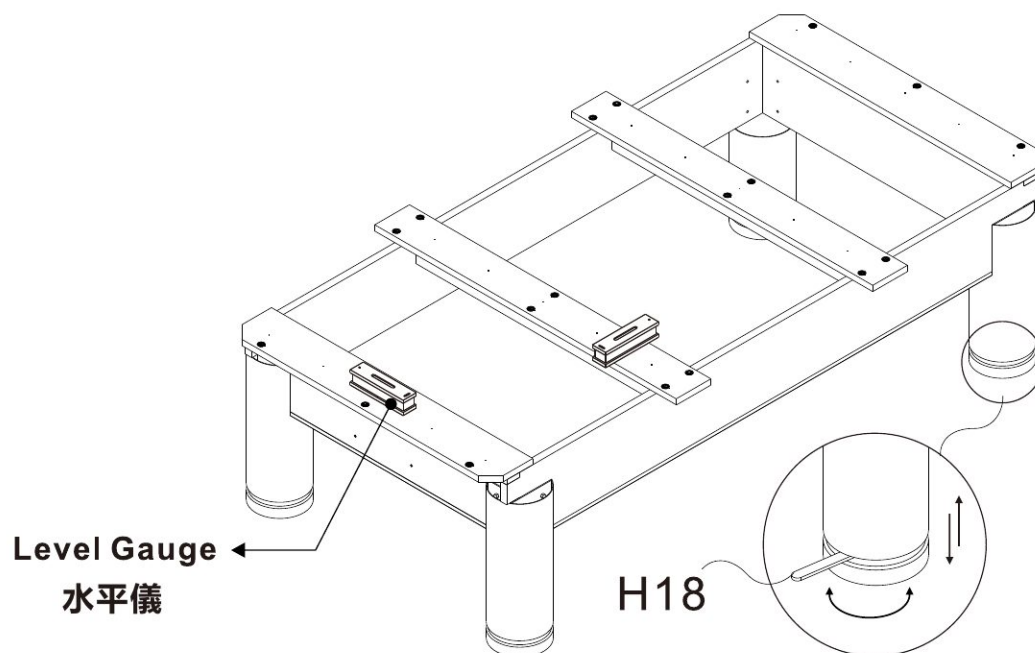


FIG 4

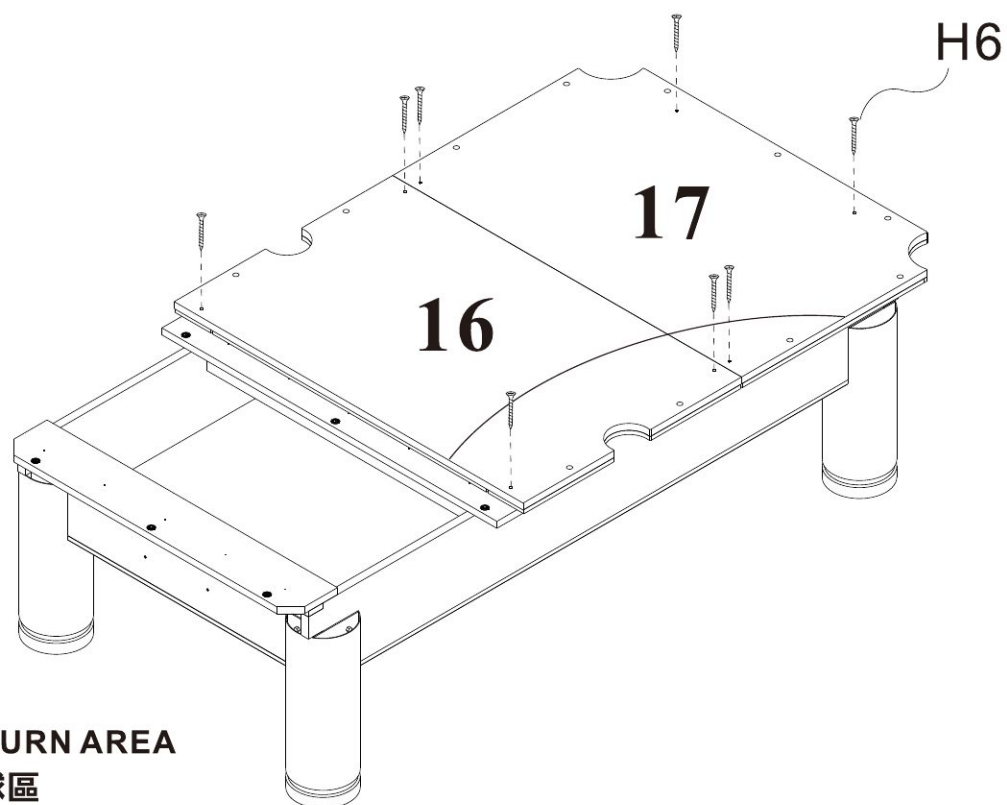


BALL RETURN AREA
集球區

* Turn the leg levelers with wrench to adjust the levelness of table cabinet

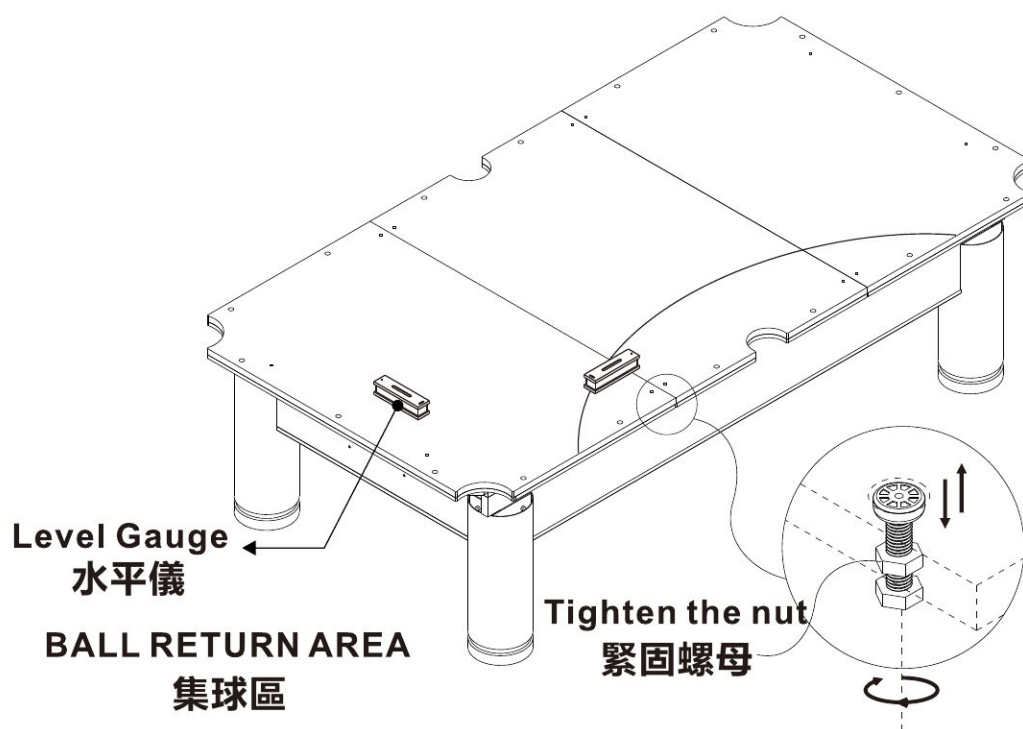
使用扳手轉動腳底座內腳盤，調節下框水平。

FIG 5



BALL RETURN AREA
集球區

FIG 6



Level Gauge
水平儀

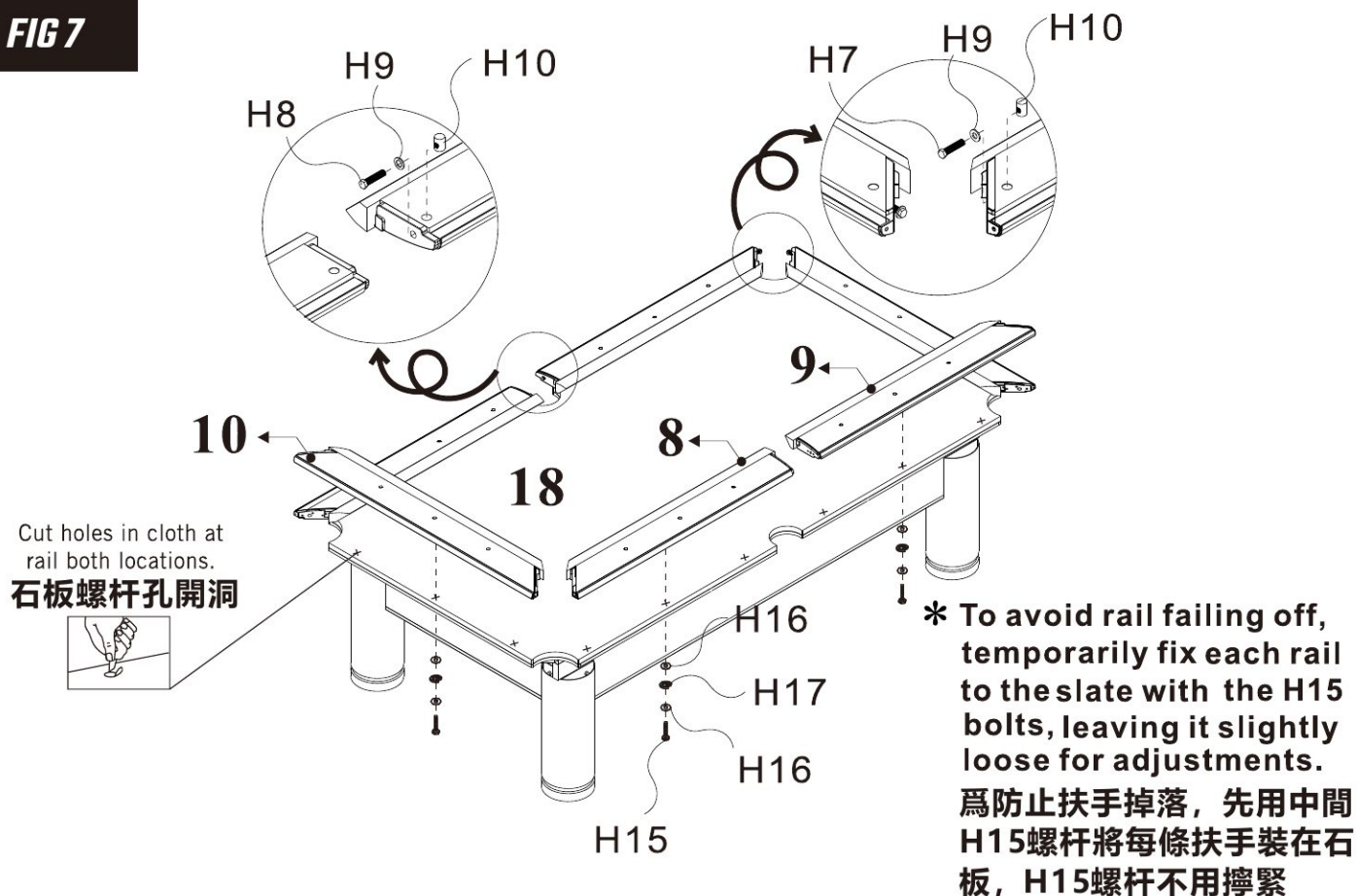
BALL RETURN AREA
集球區

Tighten the nut
緊固螺母

* Level slate with 18 LevelBox adjusters.
Tighten the nut after leveling the slate

使用18個石板水平調整器調節水平，
調整水平後，將緊固螺母上擰緊

FIG 7



* Pre-attach the H7 & H8 bolts, then tighten them after attaching the Corner Pocket 11 and Middle Pocket 12 to rails

請先將H7&H8螺桿與扶手預裝，待下一步安裝五金角袋11和五金中袋12插入扶手後再擰緊。

FIG 8

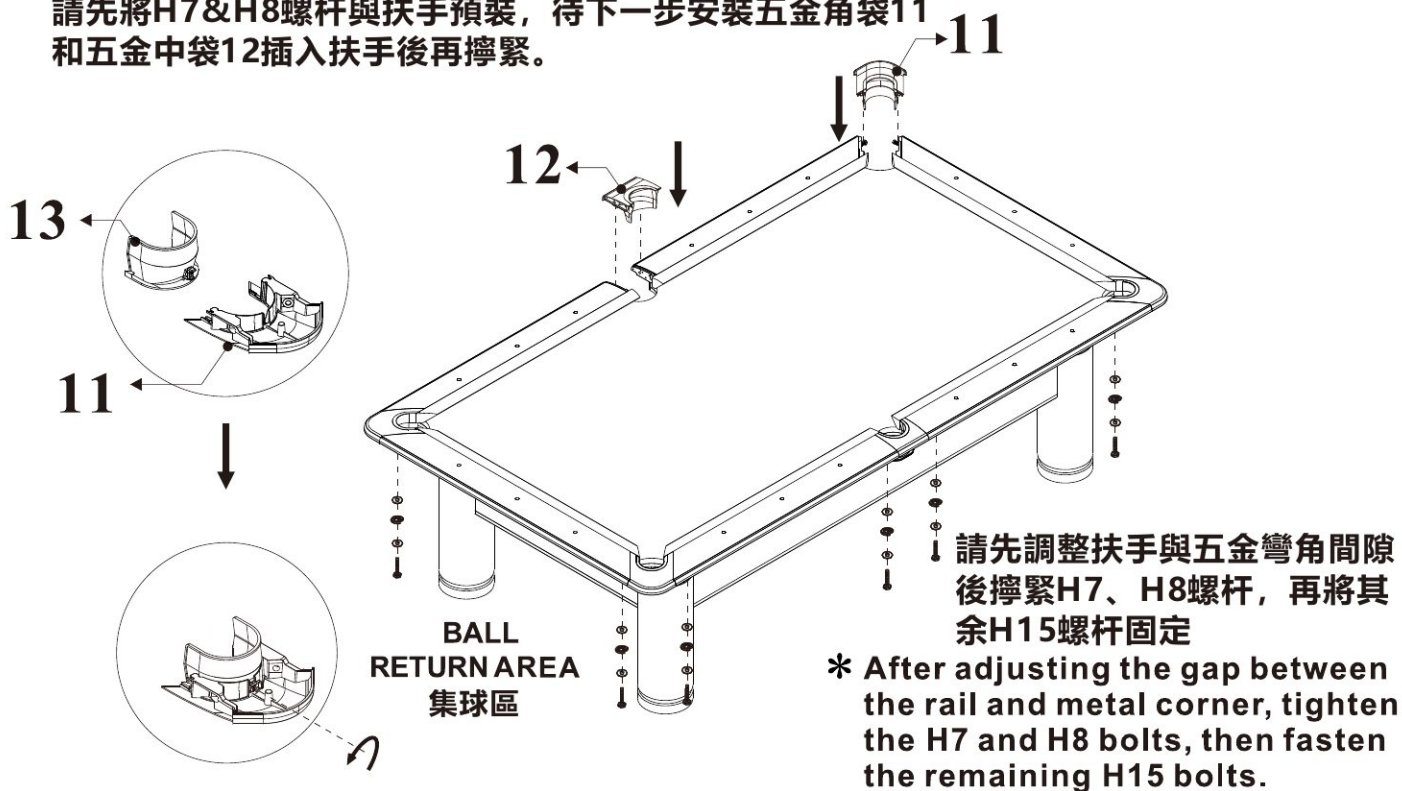


FIG 9

* Overall schematic diagram of the ball return system.

集球器整體示意圖

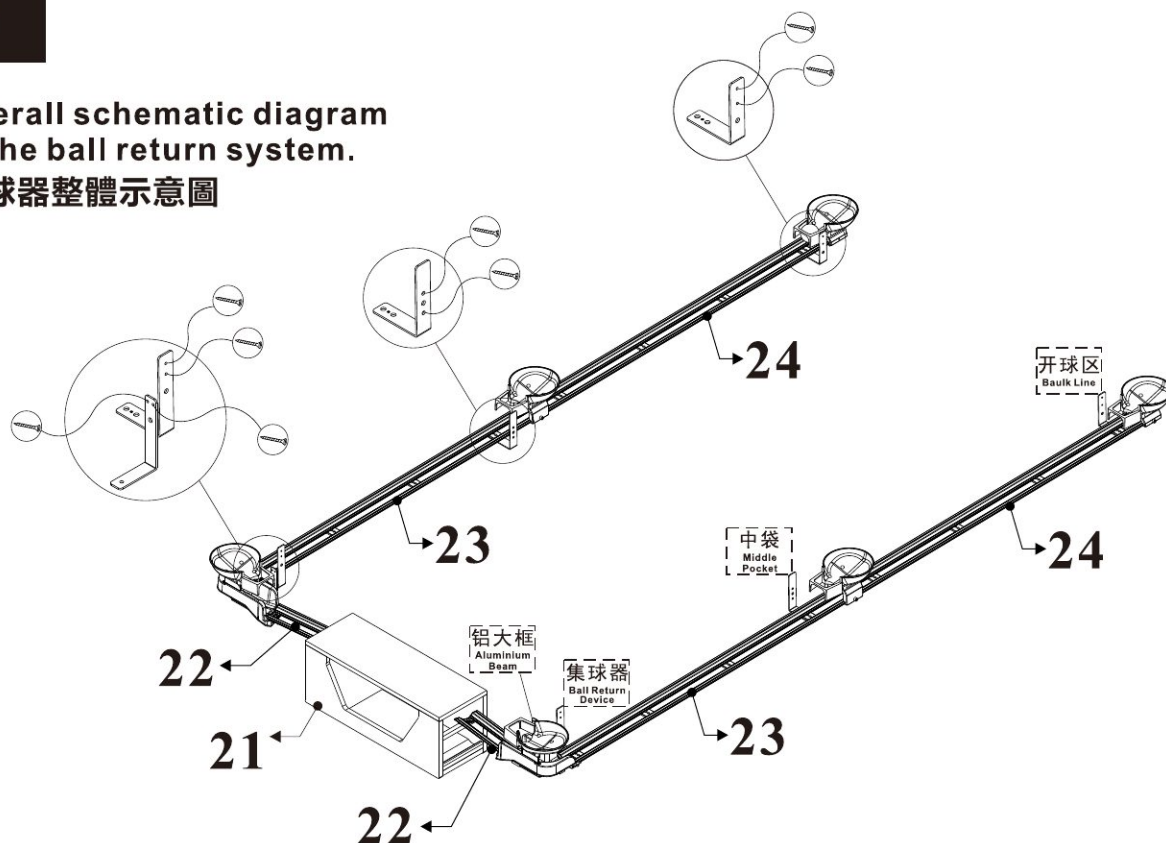


FIG 10

* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.

壓下按鈕，取下集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

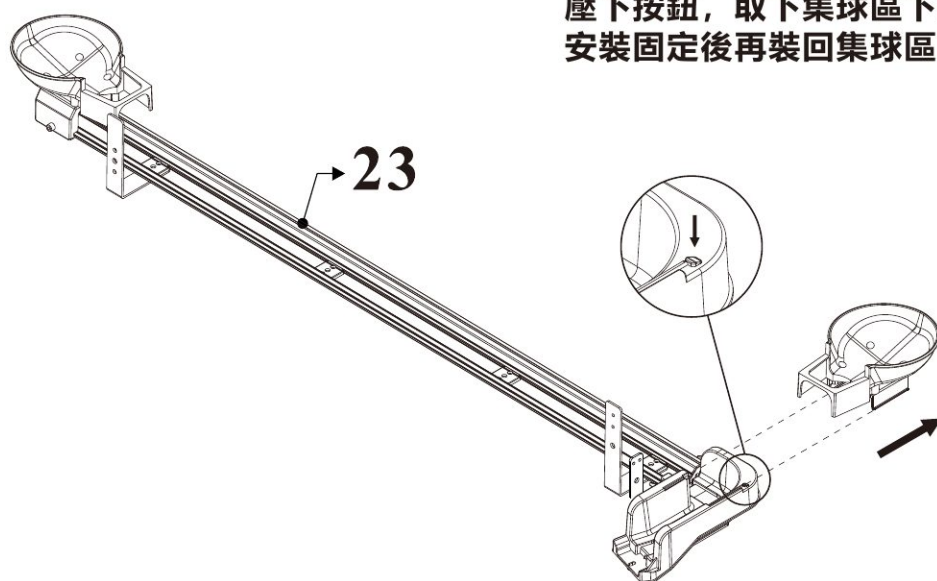
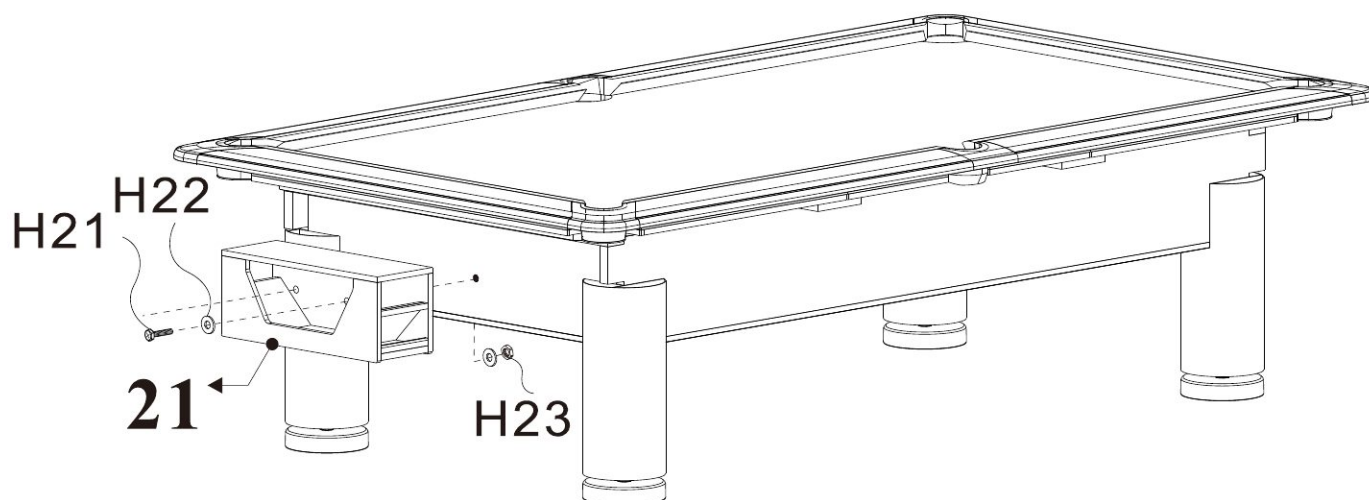
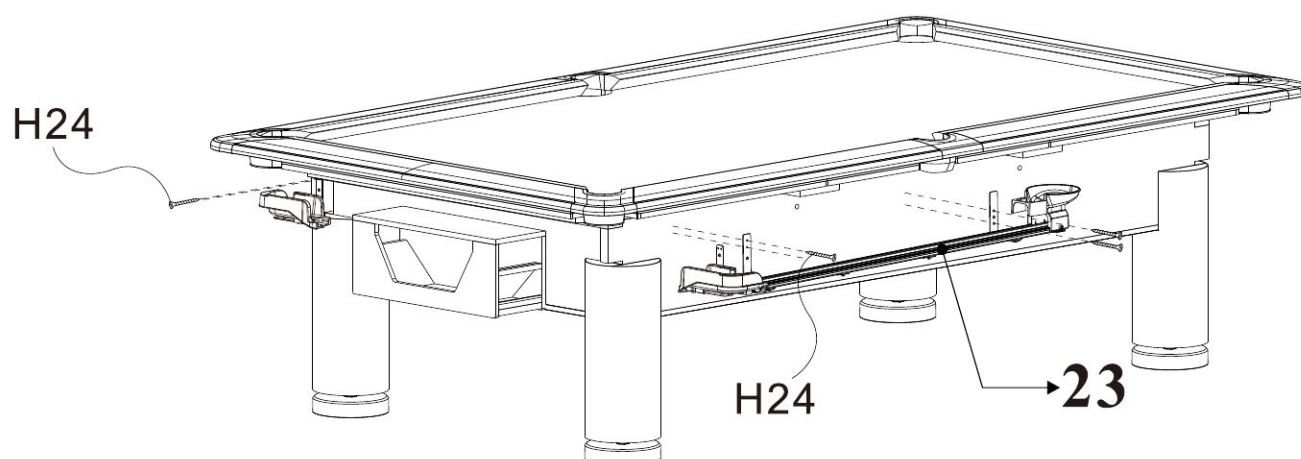


FIG 11



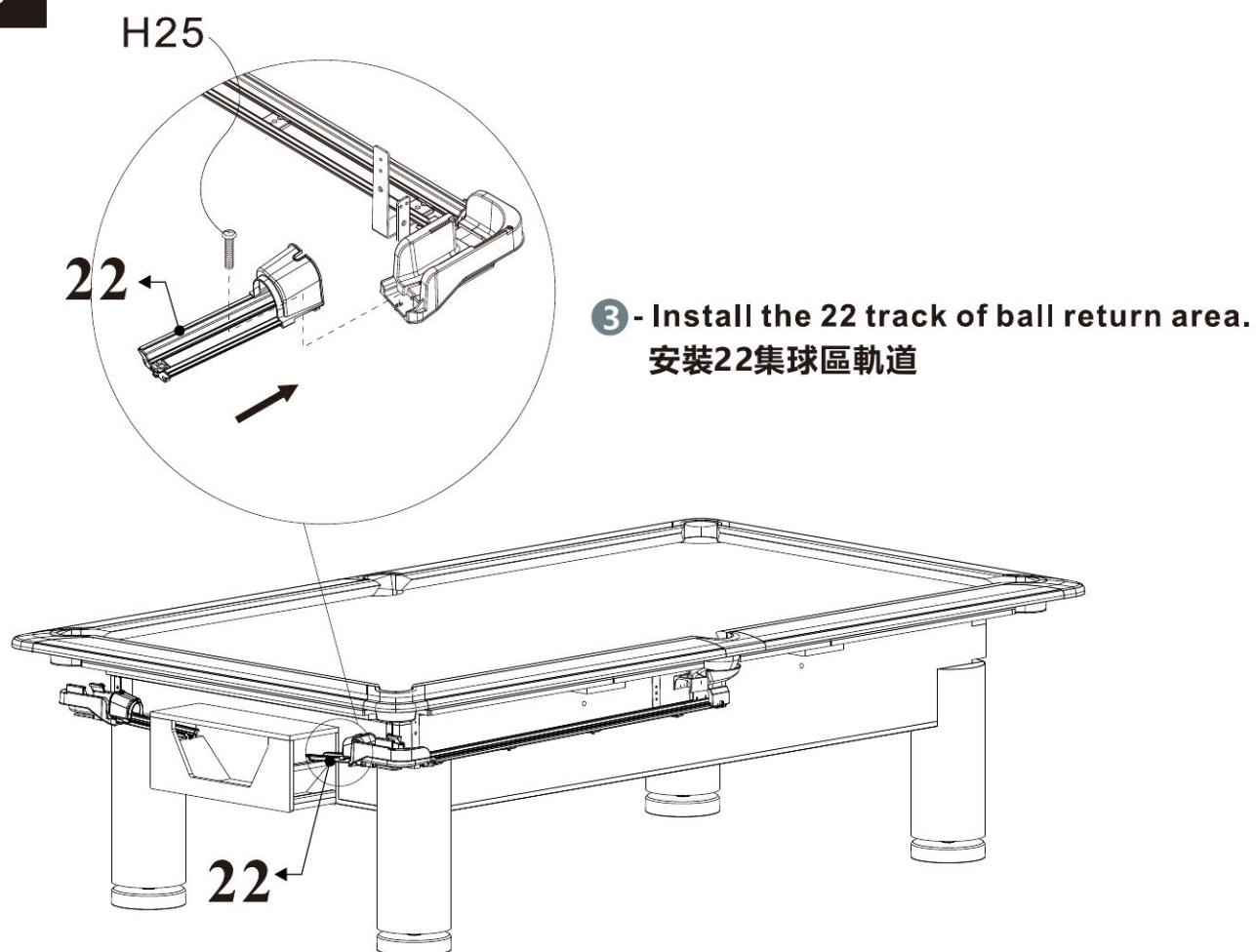
- 1** - Install the 21 ball storage box first.
先安裝21儲球箱

FIG 12



- 2** - Then install the 23 track of middle pocket.
安裝23中袋軌道

FIG 13



- 4 - Reinstall the lower part of pockets previously removed in FIG. 10**
裝回FIG.10取下的下球筒

FIG 14

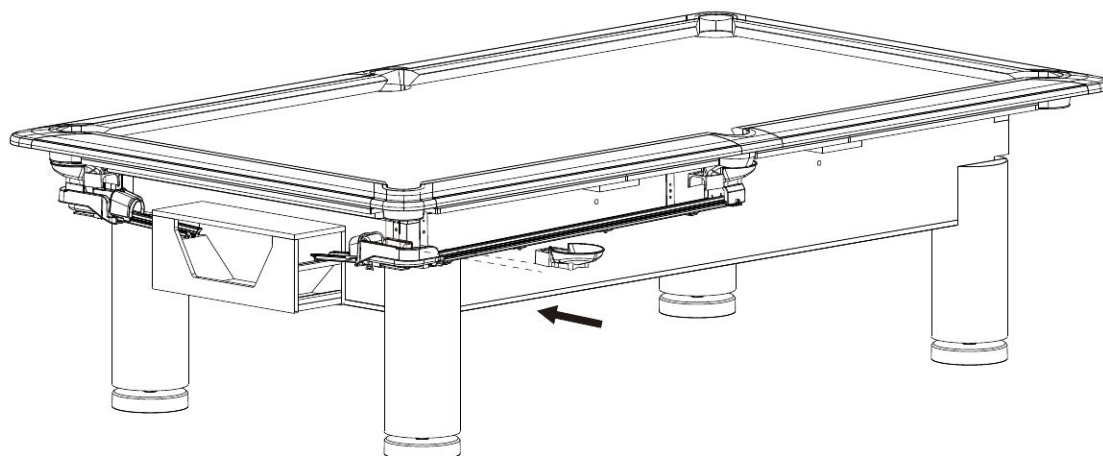


FIG 15

- 5 - Finally, install the 24 track of baulk line
最後安裝24開球區軌道

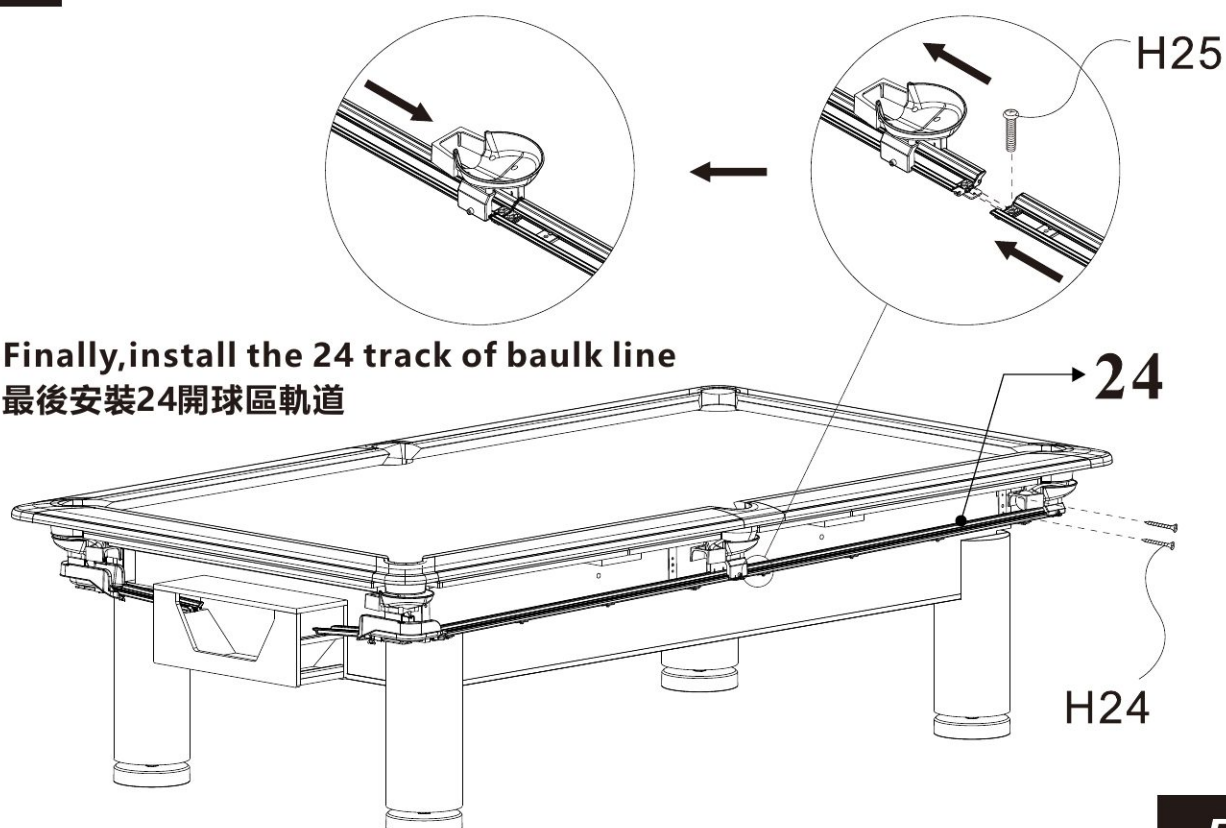


FIG 16

Back view of frame.
圍板背面視圖

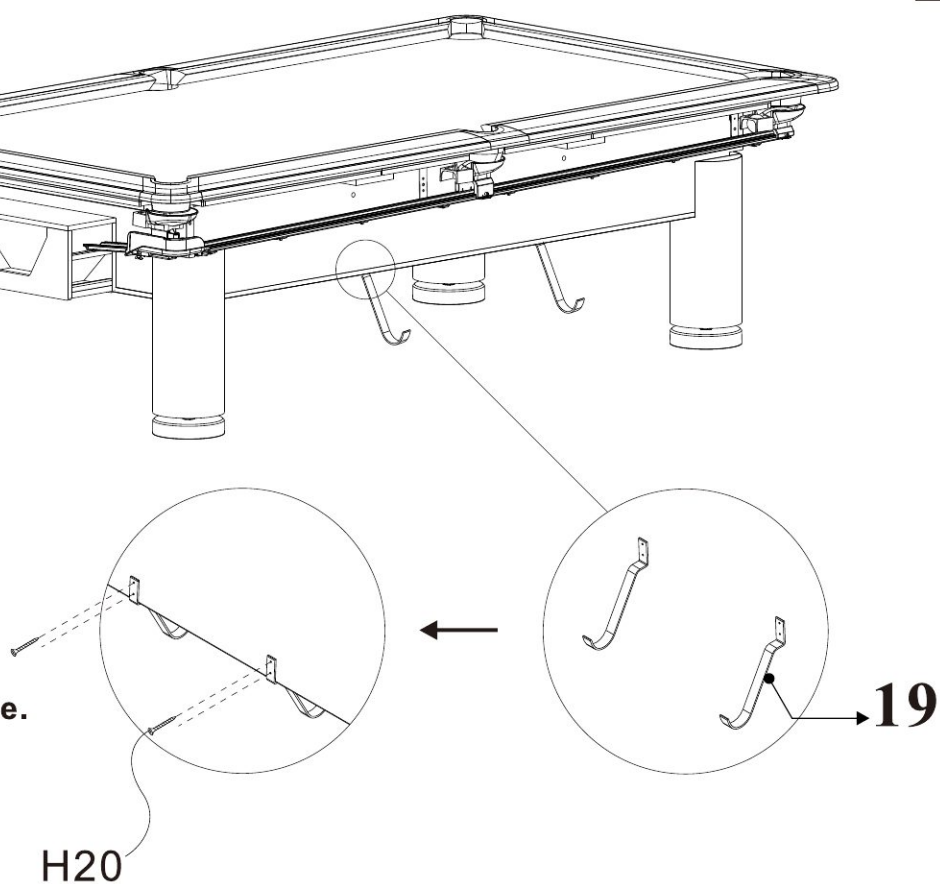
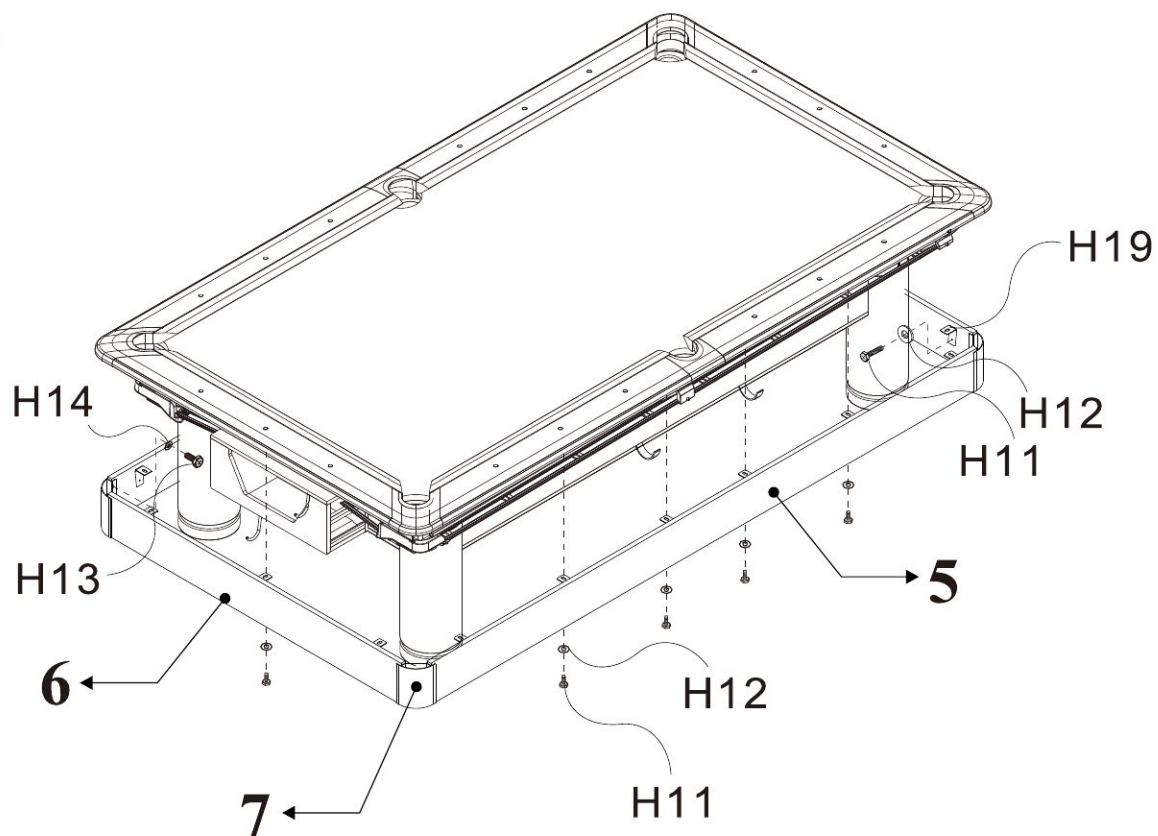
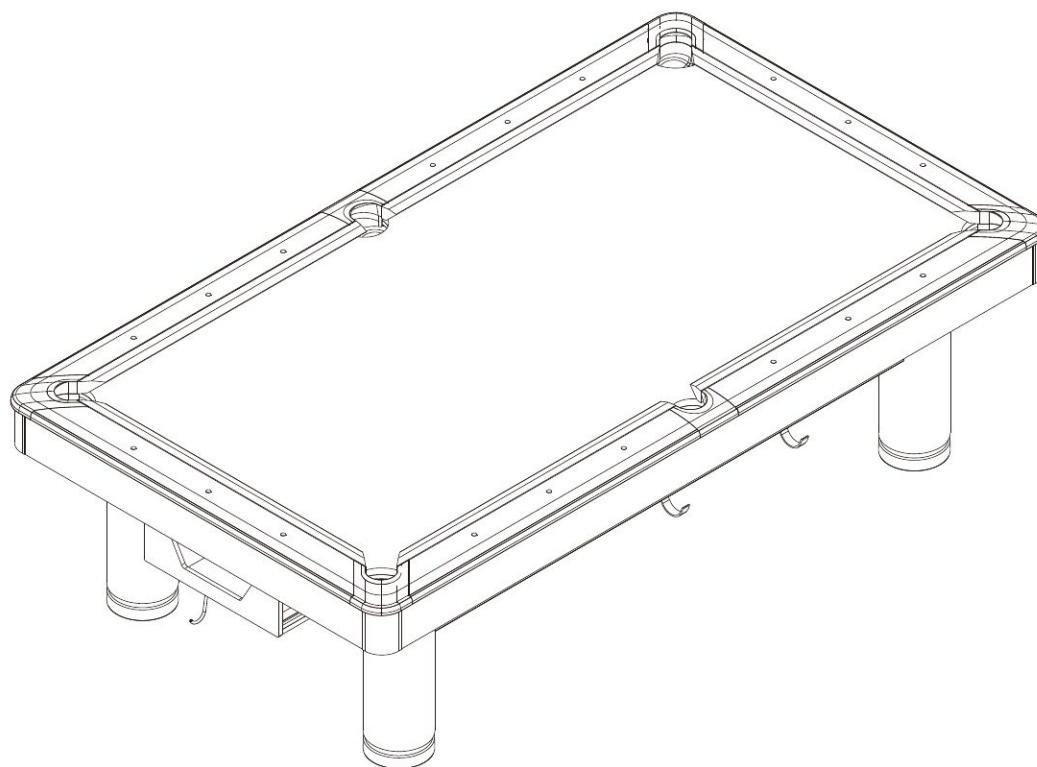


FIG 17



FINISH



RASSON



**No.18th Floor, Weiyangyipin Building, Leying Plaza, Bali Lake New District,
Jiujiang City, Jiangxi Province, China**



kevina@rasson.cn



+86-792-898-6880

