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BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

铝塑集球款
POOL 8'-9' PRO

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

警示：注意儲球箱方向！
ATTENTION: NOTE THE ORIENTATION
OF THE BALL STORAGE BOX

AUG. 2025

HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		STUD BOLT 5/16" X 5-1/2"(M8-18GX140mm)	8
	H2		FLAT WASHER 5/16" I.D.	16
	H3		HEX NUT 5/16" I.D.	16
	H4		HEX HEAD BOLT 3/8" x 3-1/8"(M10-16G x 80mm)	4
	H5		FLAT WASHER 3/8" I.D. x 30#	4
CABINET 大框	H6		T-HEAD BOLT 5/16" X 3/4"(M8 X 20mm)	102
	H7		FLANGE NUT 5/16" I.D.	102
	H8		INNER HEX BOLT 1/4" X 2-3/8"(M6 X 60mm)	18
	H9		LUCKNUT 1/4" I.D.	18
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H10		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	12
	H11		FLAT WASHER 3/8" I.D. x 30#	12
	H12		NUT 3/8" I.D.	12
	H13		HEX HEAD CROSS BOLT 1/4" X 3/8"(M6 X 10mm)	16
	H14		FLAT WASHER 1/4" I.D. X 19#	16
	H15		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G X 17mm)	20
	H16		FLAT WASHER 5/16" I.D. x19#	20
	H17		HEX HEAD CROSS BOLT 5/16" X 3/4"(M8 X 20mm)	4
	H18		FLAT WASHER 5/16" I.D. x19#	4
	H19		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G X 65mm)	30/24

HARDWARE / 五金單

表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		FLAT WASHER 3/8" I.D. X 30#	60/48
	H21		SPRING LOCK WASHER 3/8" I.D.	30/24
OTHER 其它	H22		METAL BRACKET 85度角碼	10
	H23		HEX WRENCH #4 #4 六角扳手	1
	H24		HEX WRENCH #6 #6 六角扳手	1
	H25		WRENCH 扳手	1
BALL CATCHER 集球器	H26		ROUND HEAD CROSS BOLT 8# X 5/16"(M4X8mm)	6

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	1		LEG 腳	2
	2		PANEL 圍板	2
	3		LEG-BEAM 鋼挑梁	2
CABINET/BEAM 鋁大框	4		SIDE BEAM 長邊鋁框	2
	5		END BEAM 端邊鋁框	2
	6		MIDDLE BEAM 中間鋁框	2
	7		CORNER JOINTER(BEAM) 鋁大框角碼	8
	8		LEVELBOX PLUS 調整器	22
	9		ALUMINIUM BRACKET(SLATE) 石板鋁三角件	18
APRON 裙板	10		APRON JOINT CORNER BLOCK 裙板鋁護角	4
	11		END APRON 端邊裙板	2
	12		SIDE APRON 長邊裙板	2
TOP RAIL 扶手	13		TOP RAIL LEFT SIDE 左扶手	2
	14		TOP RAIL RIGHT SIDE 右扶手	2
	15		TOP RAIL END 端邊扶手	2
	16		CORNER POCKET 五金角袋	4
	17		SIDE POCKET 五金中袋	2

PARTS LIST / 配件單

表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
POCKET 球袋	18		PLASTIC CORNER POCKET 塑膠角袋	4
	19		PLASTIC SIDE POCKET 塑膠中袋	2
SLATE 石板	20		SLATE (LEFT) 石板 (左)	1
	21		SLATE (CENTER) 石板 (中)	1
	22		SLATE (RIGHT) 石板 (右)	1
	23		CLOTH 臺尼	1
HOOK 掛鉤	24		BRIDGE HOLDER 架杆鉤	2
	25		WOOD JOINT 木梢	8
BALL CATCHER 集球器	25		BALL TRAY HOOK RACK 托盤挂架	1
	27		TRACK OF BALL RETURN AREA 集球區軌道	2
	28		TRACK OF MIDDLE POCKET 中袋軌道	2
	29		TRACK OF BAULK LINE 開球區軌道	2

FIG.1

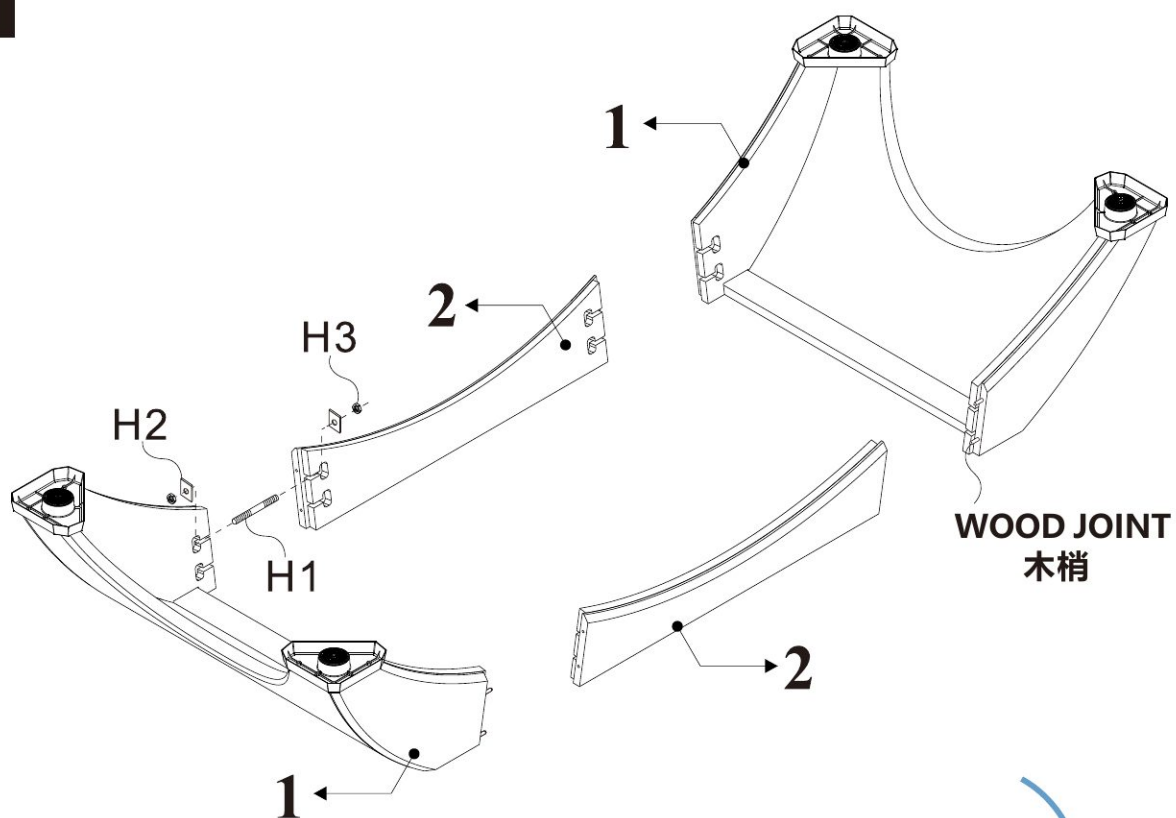


FIG.2

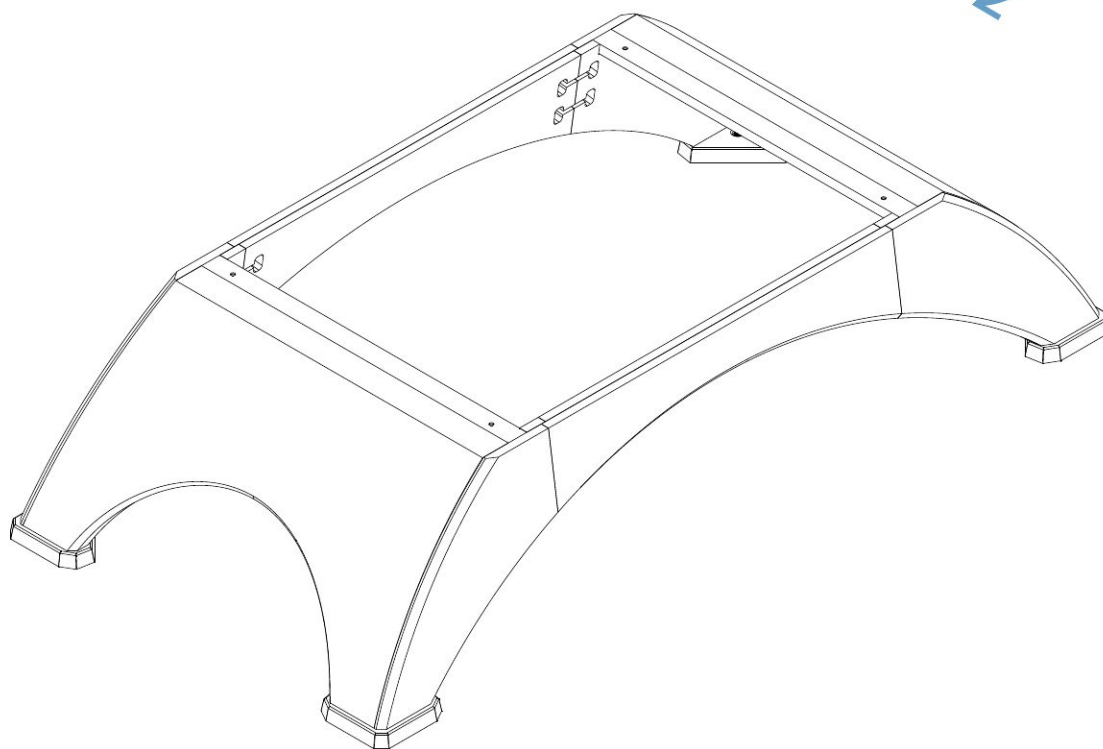


FIG.3

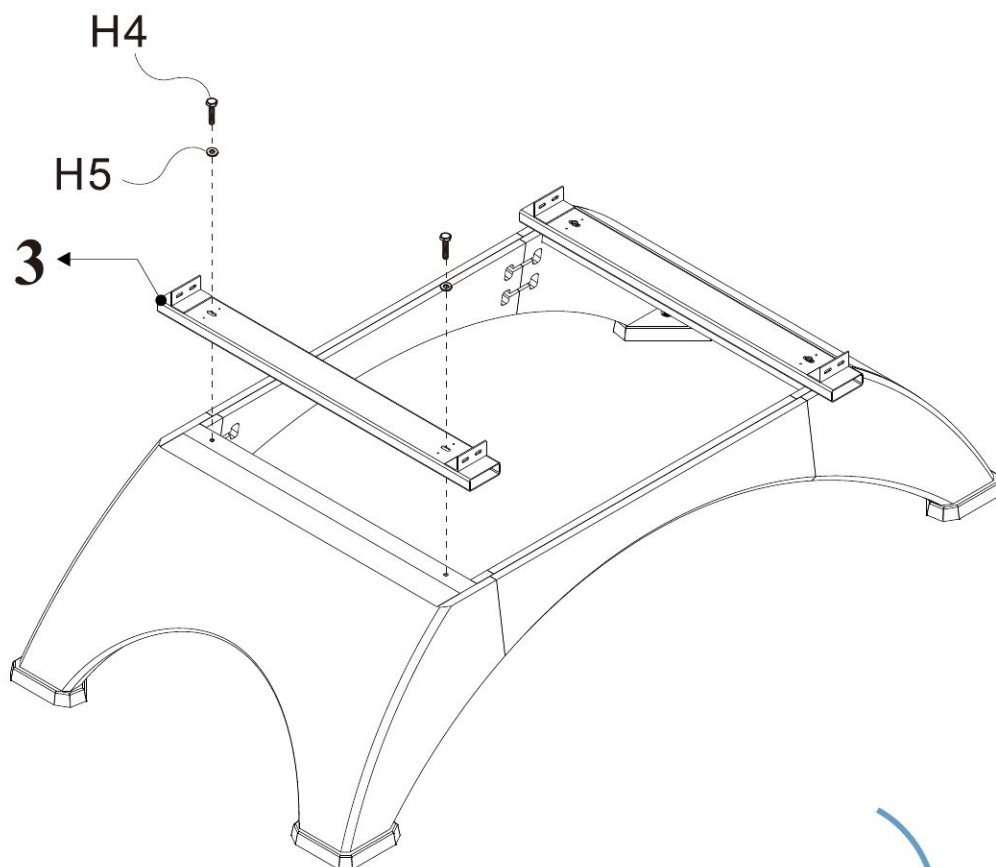
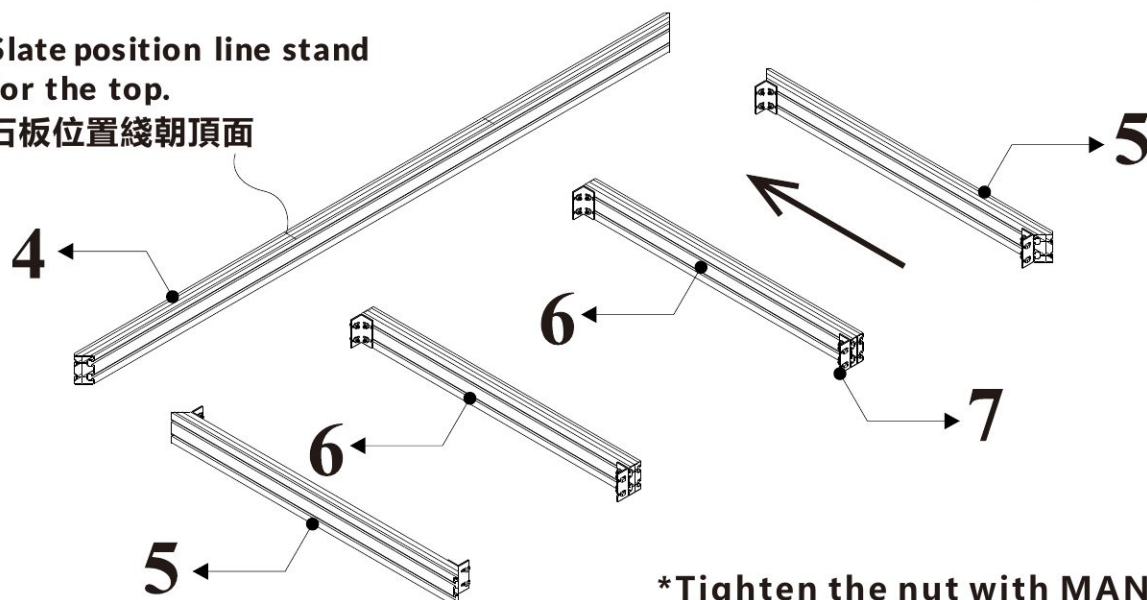


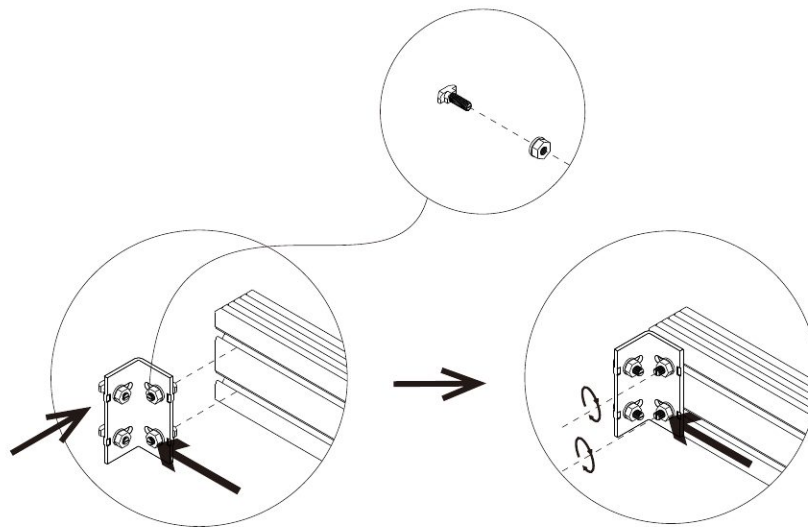
FIG.4

* Slate position line stand
for the top.
石板位置綫朝頂面



*Tighten the nut with MANUAL
wrench (DON' T use electric tool).
使用工具手動擰緊螺杆 (勿用電動工具)

FIG.5



***Turn the bolt to horizontal position, then insert 7 into alluminium alloy beam.**

把鋁框大角碼7的T形螺桿旋轉成橫向狀態, 插入到鋁框上方鋁槽

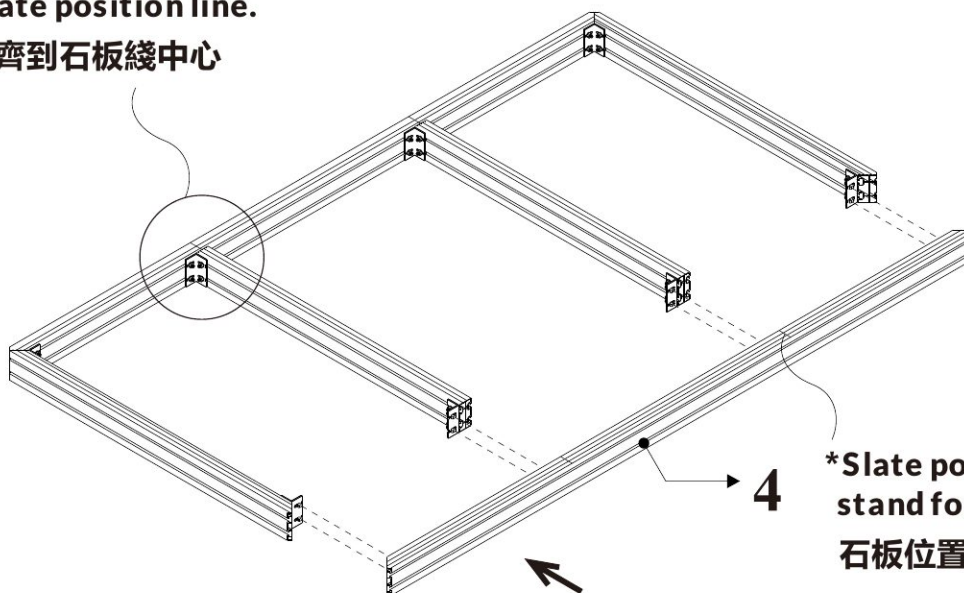
***Turn the bolt to vertical position, then tighten the nut.**

T形螺桿旋轉成垂直狀態, 擰緊螺桿鎖緊鋁框大角碼7

FIG.6

*** Middle beam need to line up with the slate position line.**

中間鋁框對齊到石板綫中心



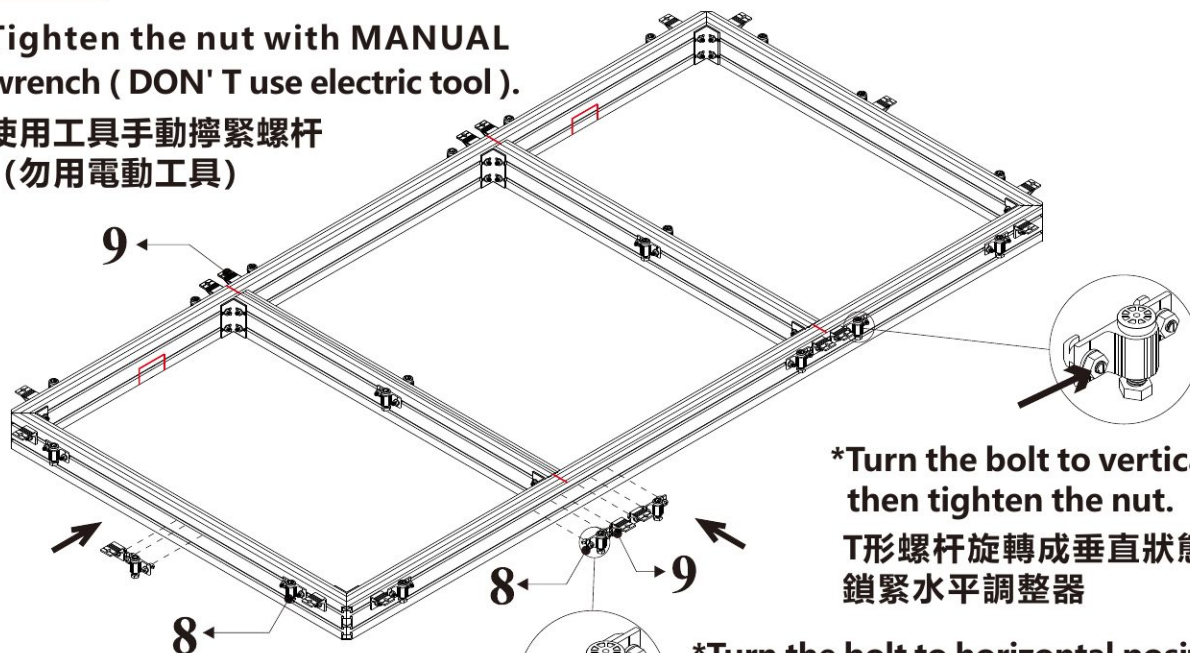
***Slate position line stand for the Top.**

石板位置綫朝頂面

FIG.7

***Tighten the nut with MANUAL wrench (DON' T use electric tool).**

**使用工具手動擰緊螺杆
(勿用電動工具)**



***LevelBox Plus at the Top.
水平調整器在上方鋁槽**

***Turn the bolt to vertical position, then tighten the nut.**

**T形螺杆旋轉成垂直狀態,擰緊螺杆
鎖緊水平調整器**

***Turn the bolt to horizontal position , then insert 8 into alluminium alloy beam 4.**

把水平調整器8 T形螺杆旋轉成橫向狀態, 插入到長邊鋁框4 上方鋁槽

FIG.8

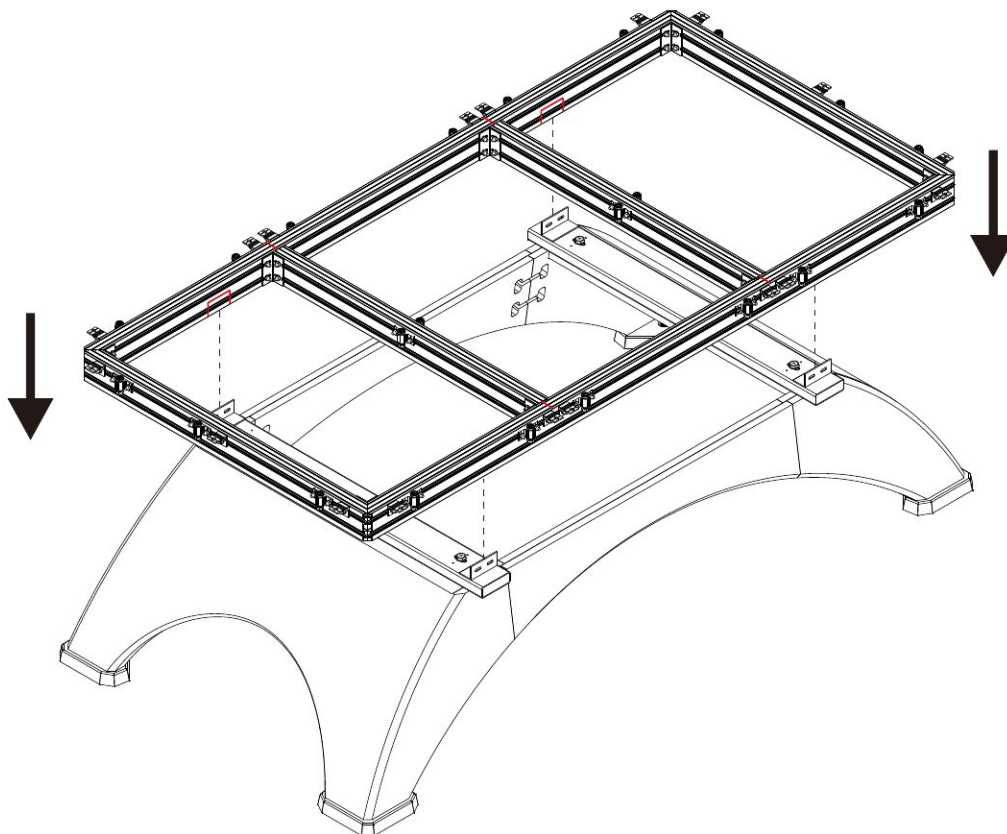


FIG.9

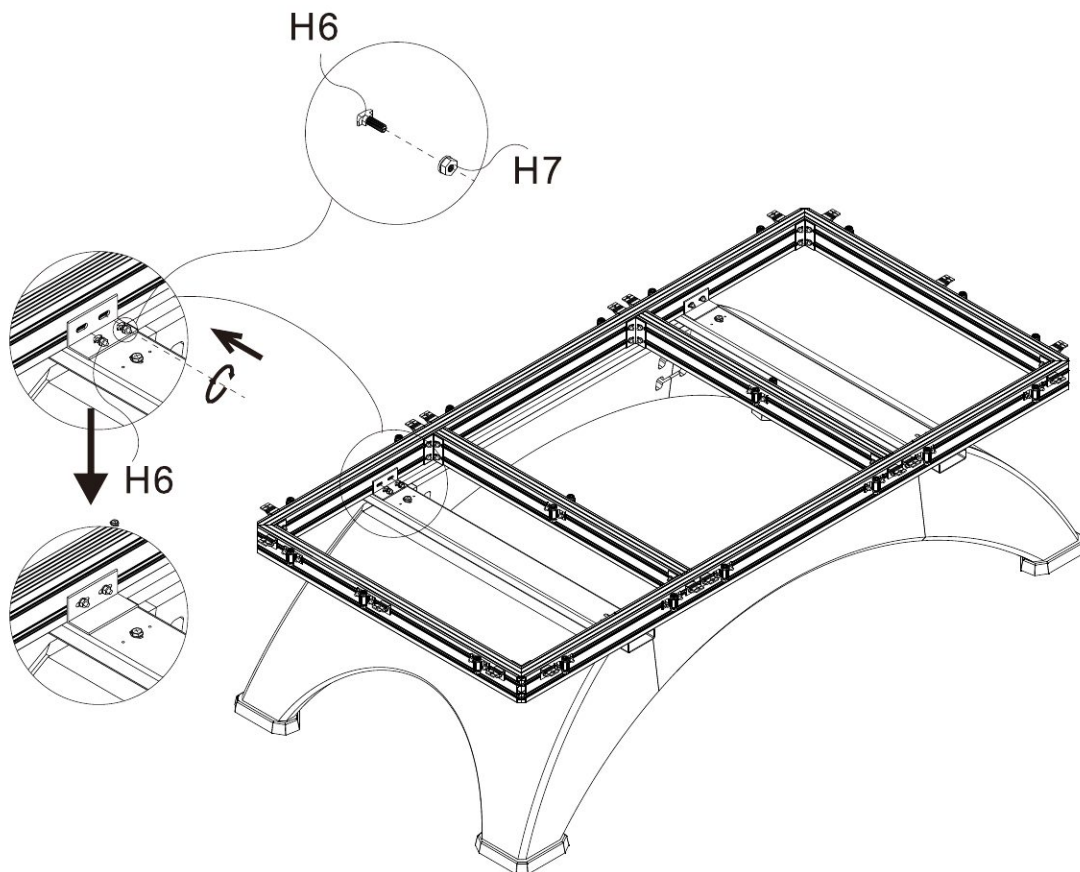


FIG.10

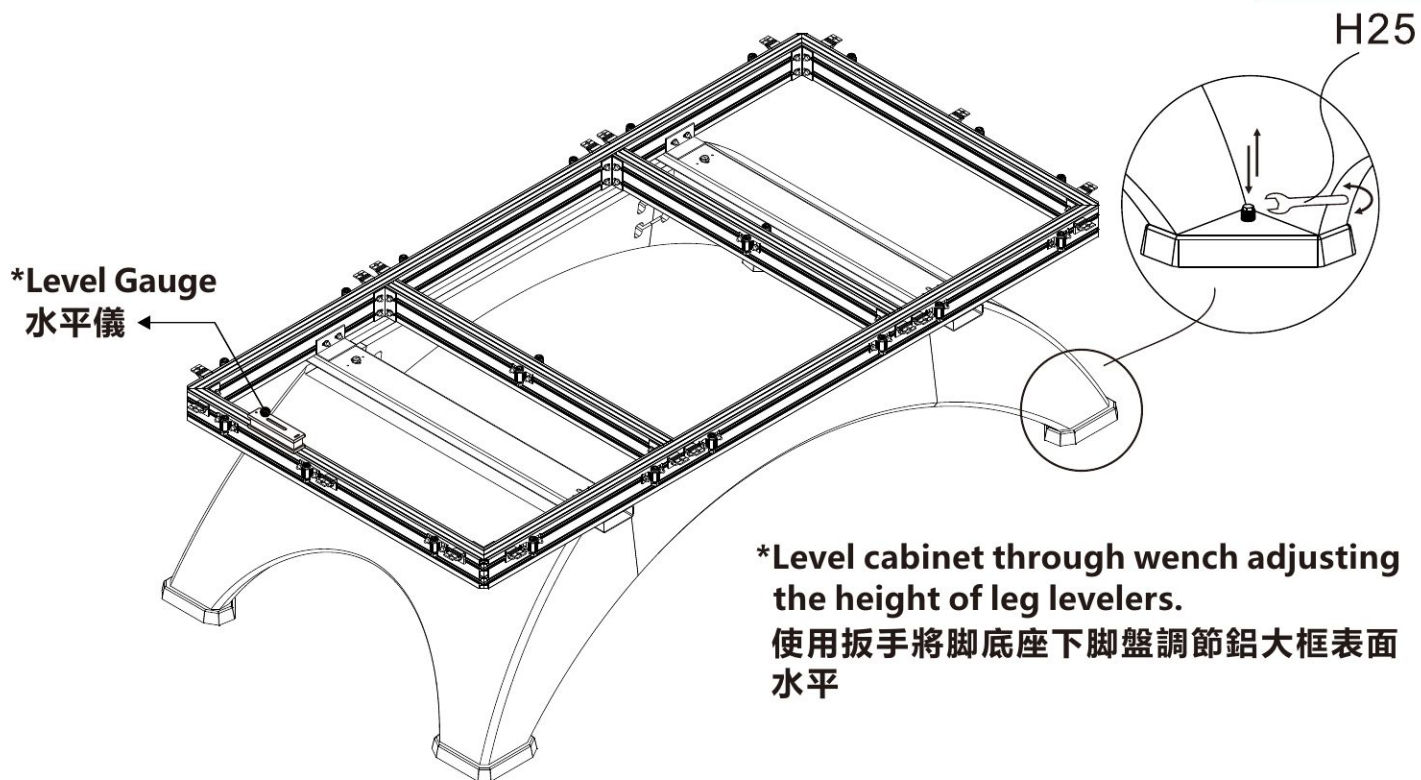
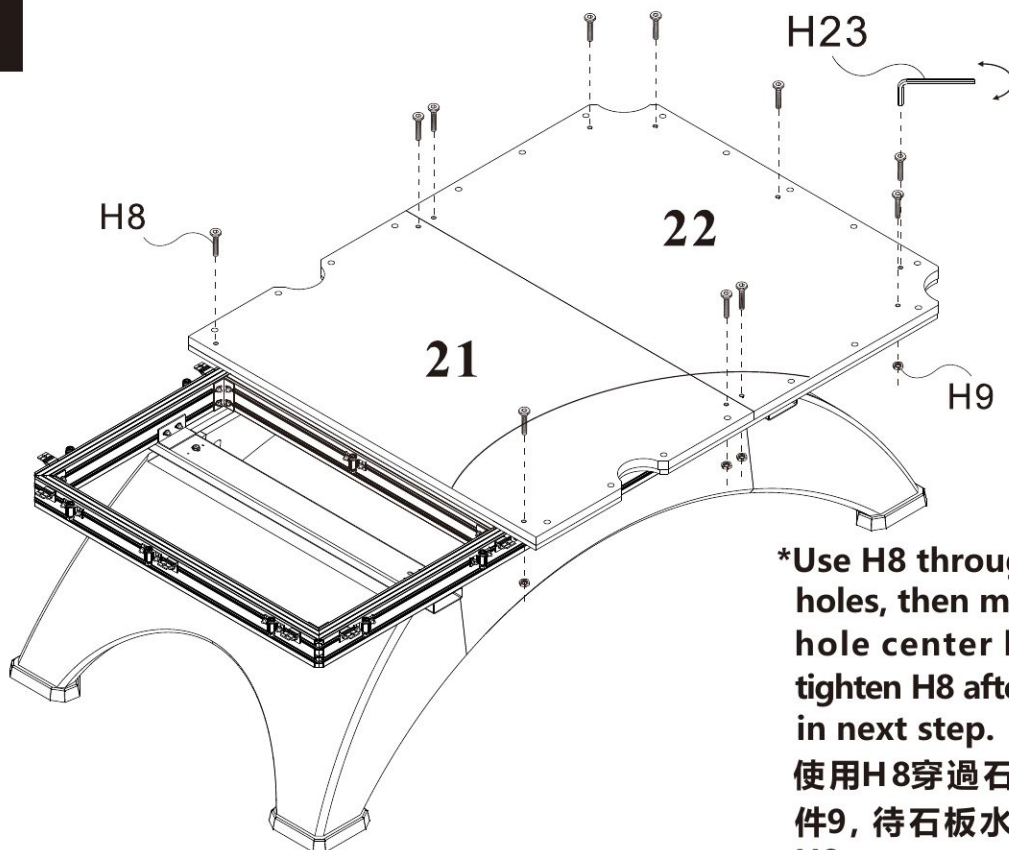


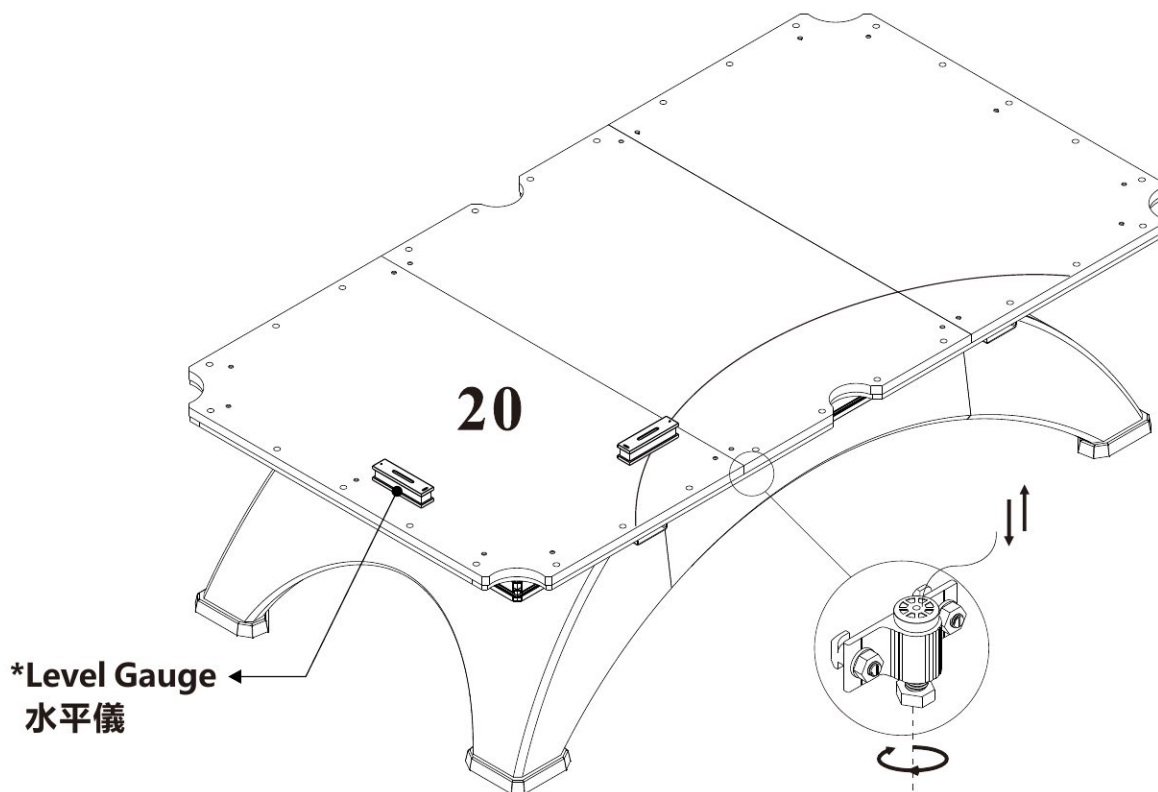
FIG.11



*Use H8 through slate stepped holes, then move 9 to make its hole center line up with H8 tighten H8 after slate be leveled in next step.

使用H8穿過石板鎖到石板連接件9，待石板水平調整後再緊固H8

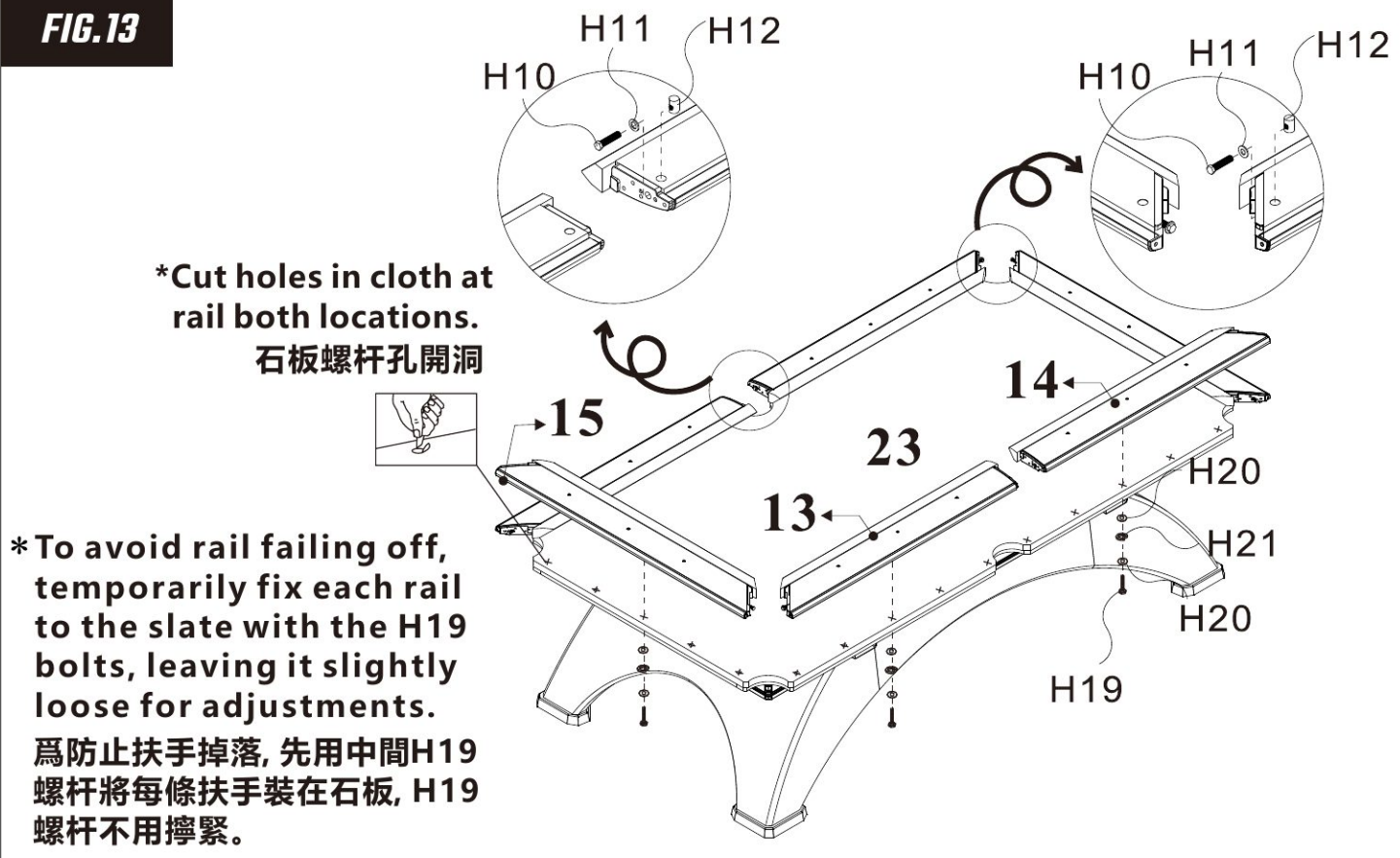
FIG.12



*Level Gauge
水平儀

* Level slate with 22 LevelBox adjusters.
使用22個石板水平調整器調節水平

FIG.13



***Pre-attach the H10 bolts, then tighten them after attaching the Corner Pocket 16 and Middle Pocket 17 to rails.**

請先將H10螺桿與扶手預裝, 待下一步安裝五金角袋16和五金中袋17插入扶手後再擰緊。

FIG.14

After adjusting the gap between the rail and metal corner, tighten the H10 bolts, then fasten the remaining H19 bolts.

請先調整扶手與五金彎角間隙後擰緊H10螺桿, 再將其余H19螺桿固定。

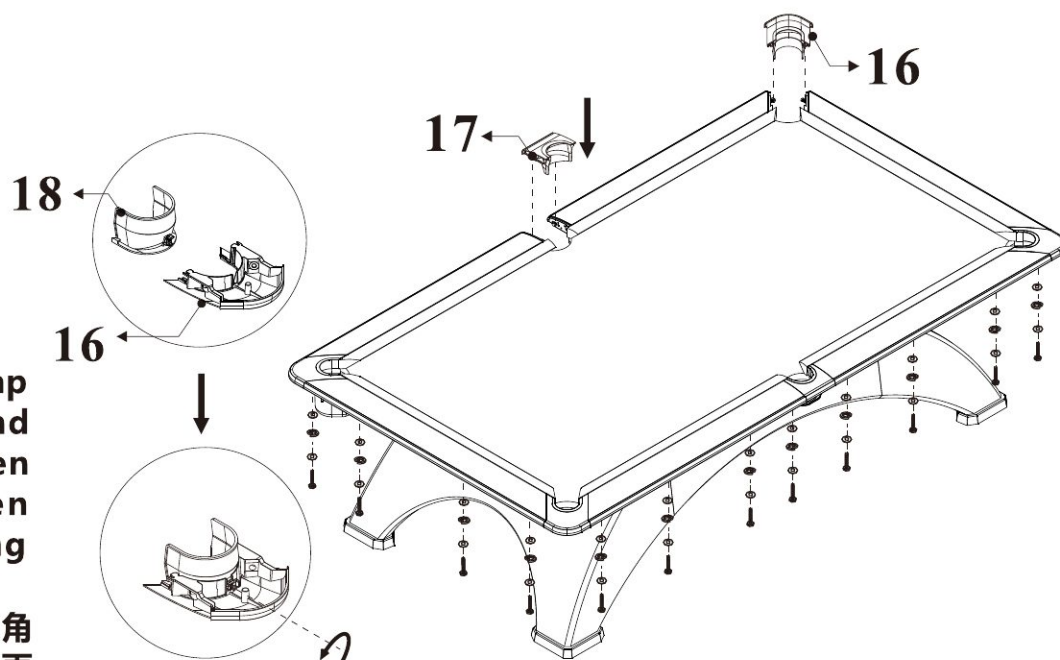
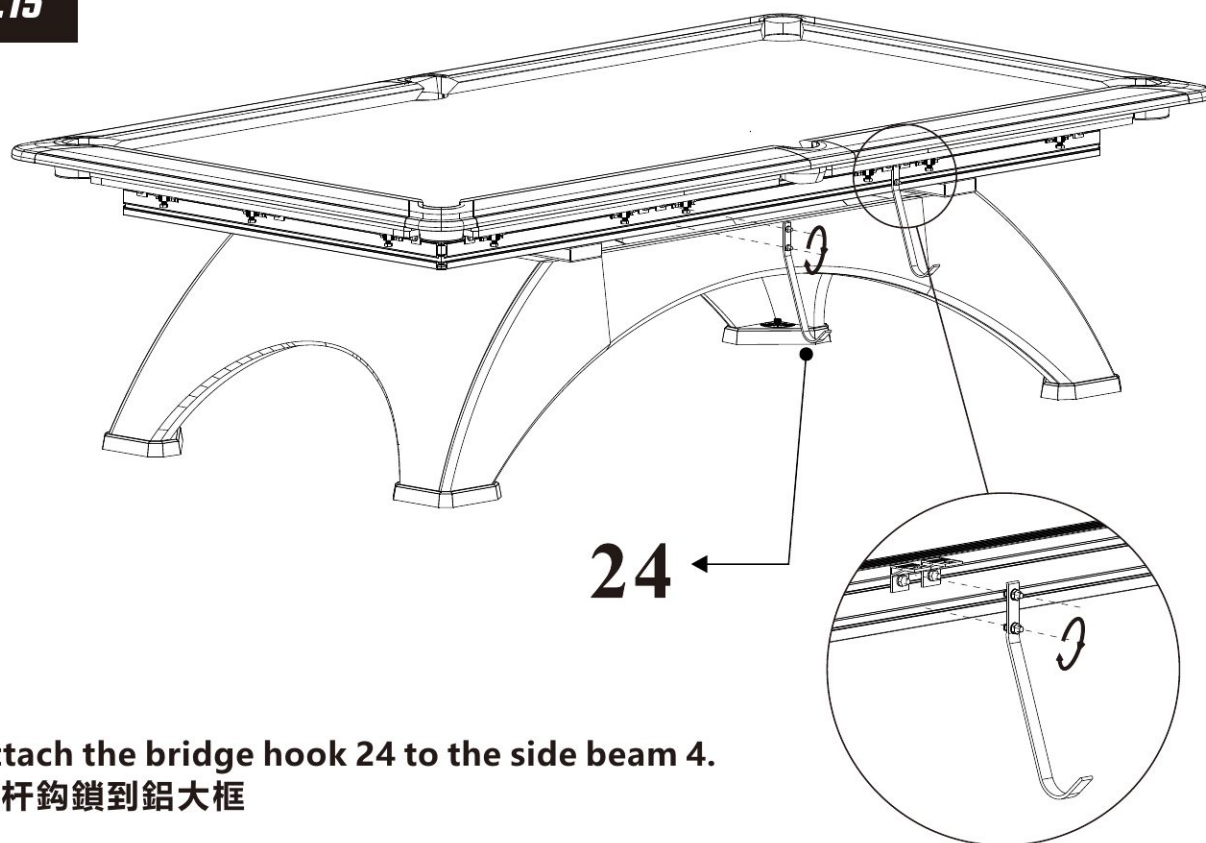


FIG.15



*** Attach the bridge hook 24 to the side beam 4.**
架杆鉤鎖到鋁大框

*** Overall schematic diagram of the ball return system.**
集球器整體示意圖

FIG.16

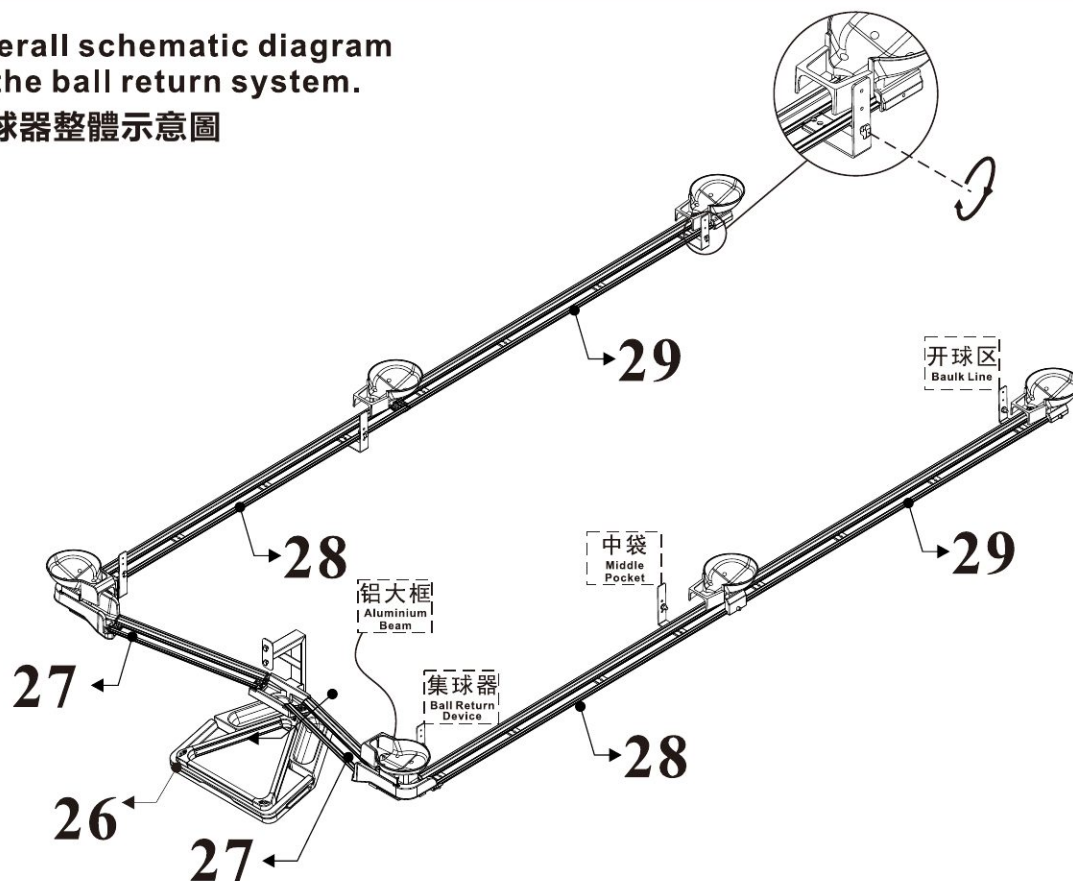
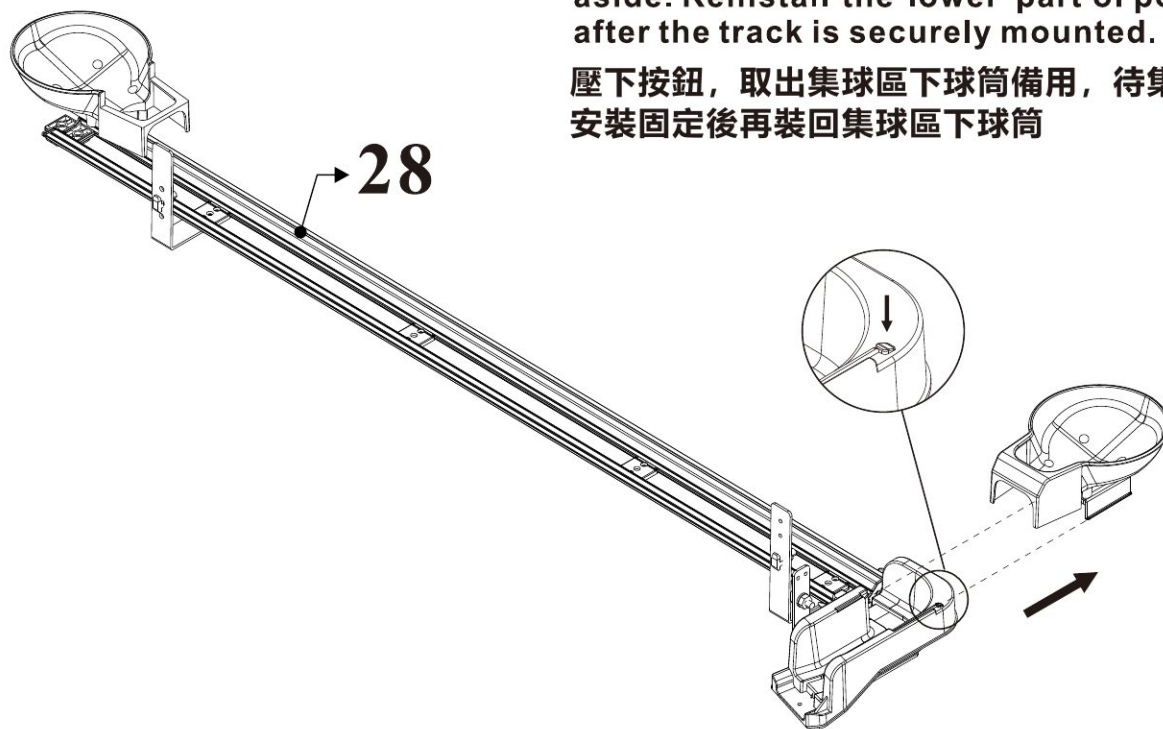


FIG.17

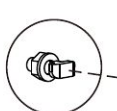
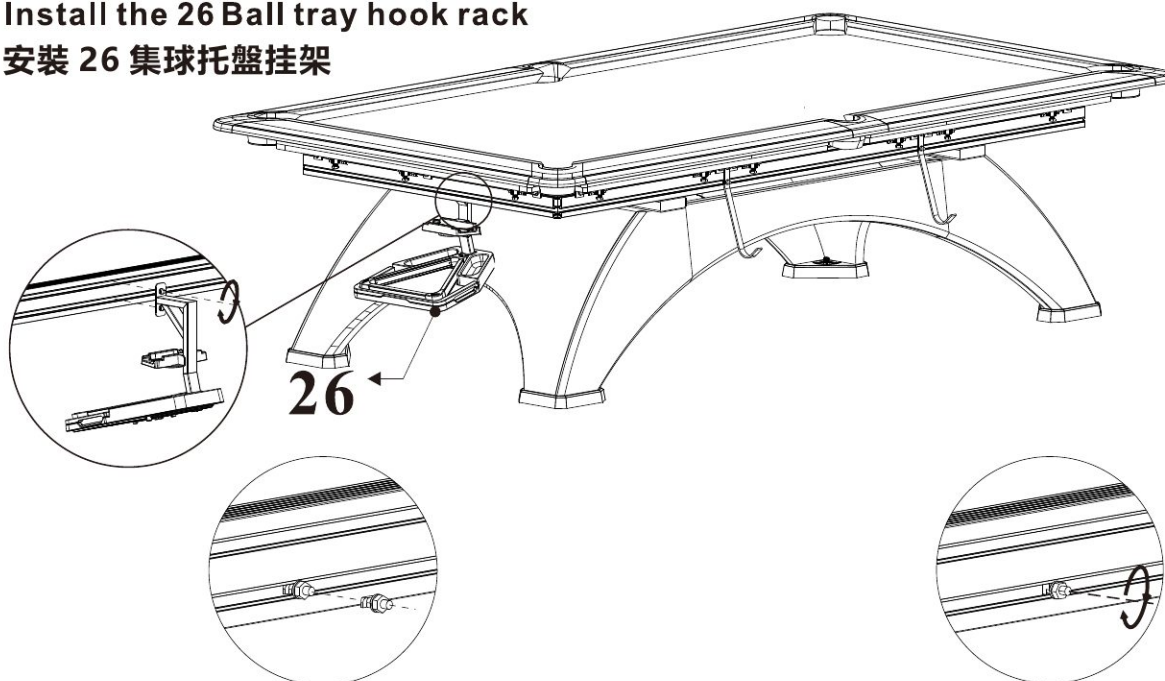


* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.

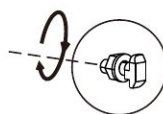
壓下按鈕，取出集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

1 - Install the 26 Ball tray hook rack
安裝 26 集球托盤挂架

FIG.18

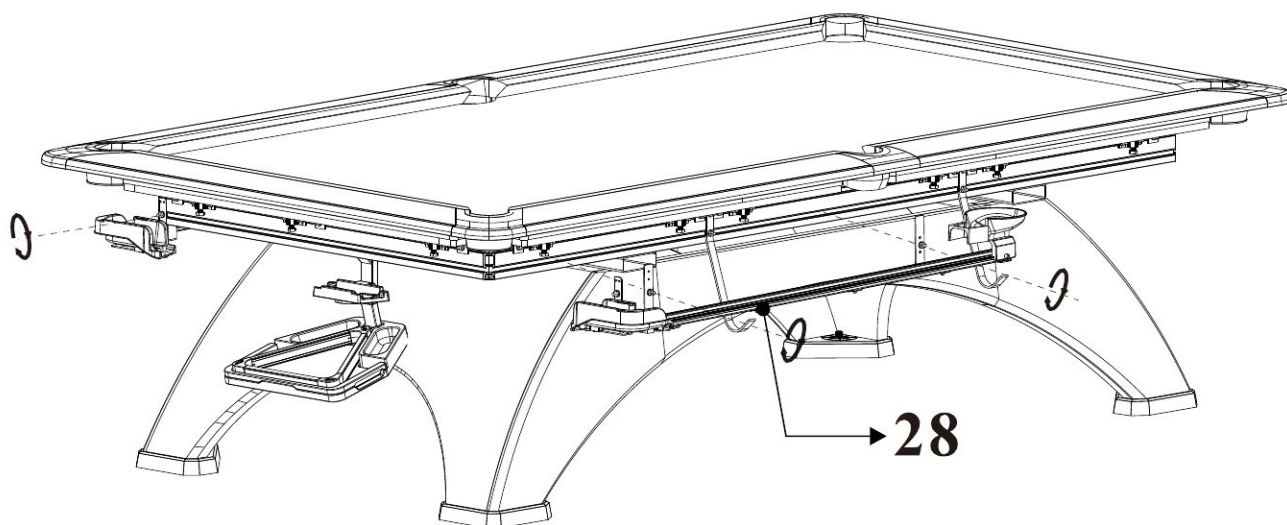


* When the T-bolt is inserted horizontally into the aluminum channel, it can be moved.
T型螺杆水平插入鋁槽，此時可移動。



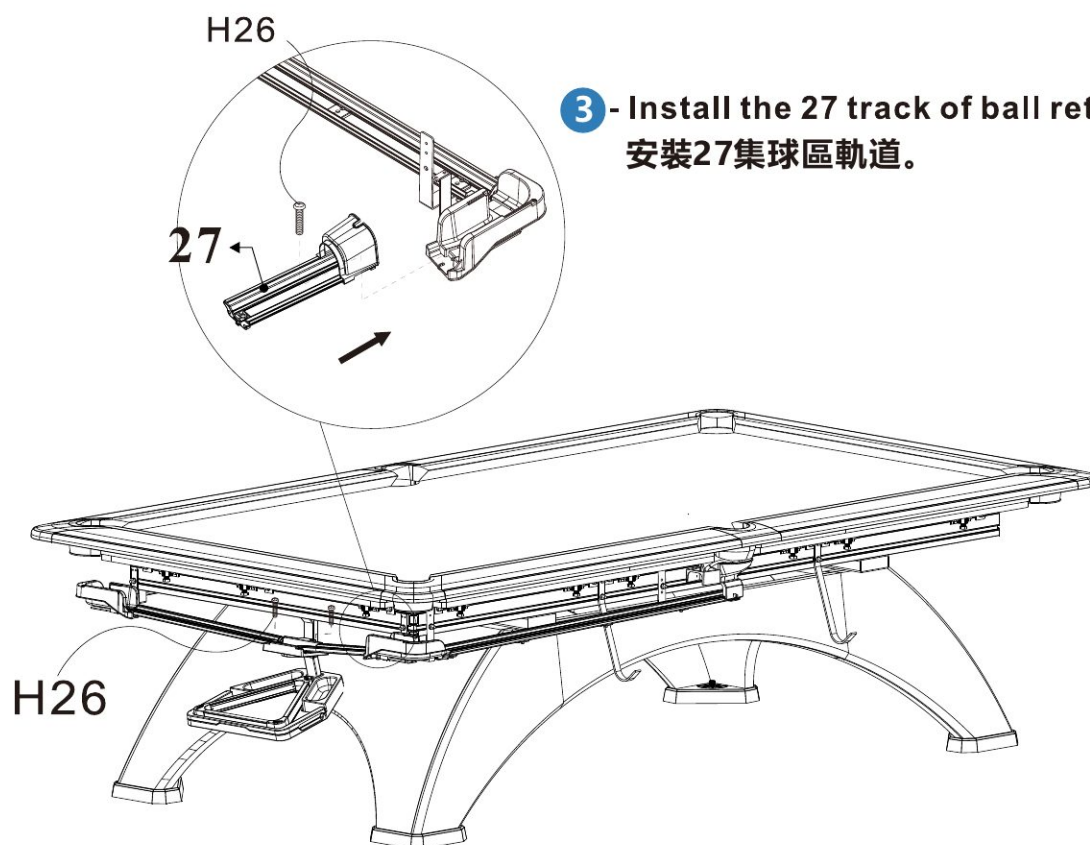
* Rotate the T-bolt vertically to secure it in channel, it can be moved.
T型螺杆旋轉垂直固定。

FIG.19



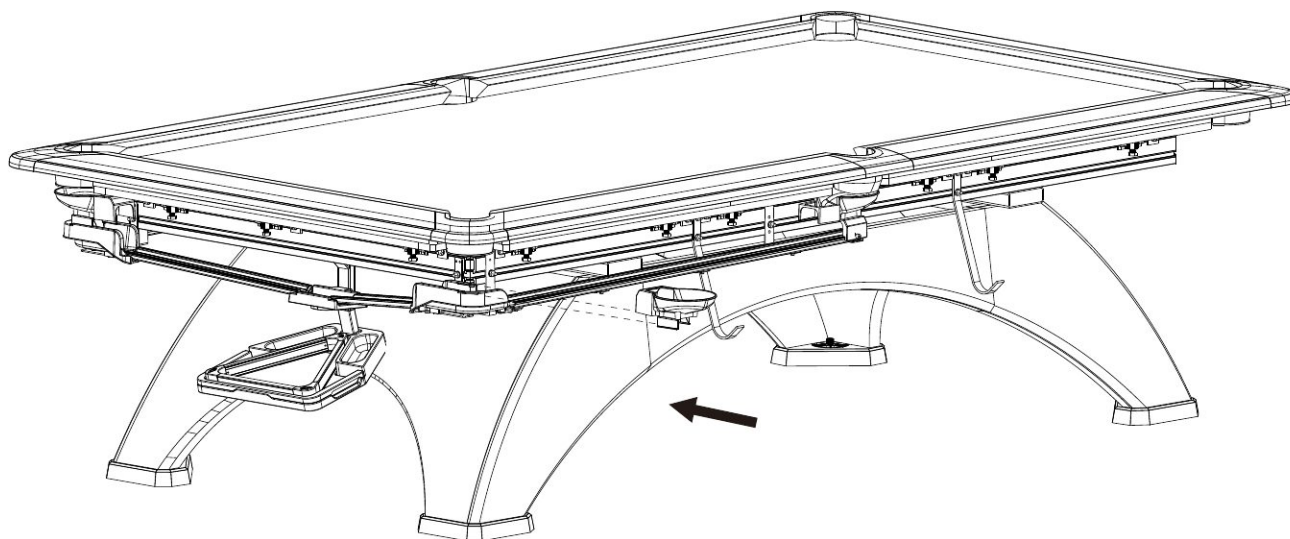
- 2** - Then install the 28 track of middle pocket.
安裝28中袋軌道。

FIG.20



- 3** - Install the 27 track of ball return area.
安裝27集球區軌道。

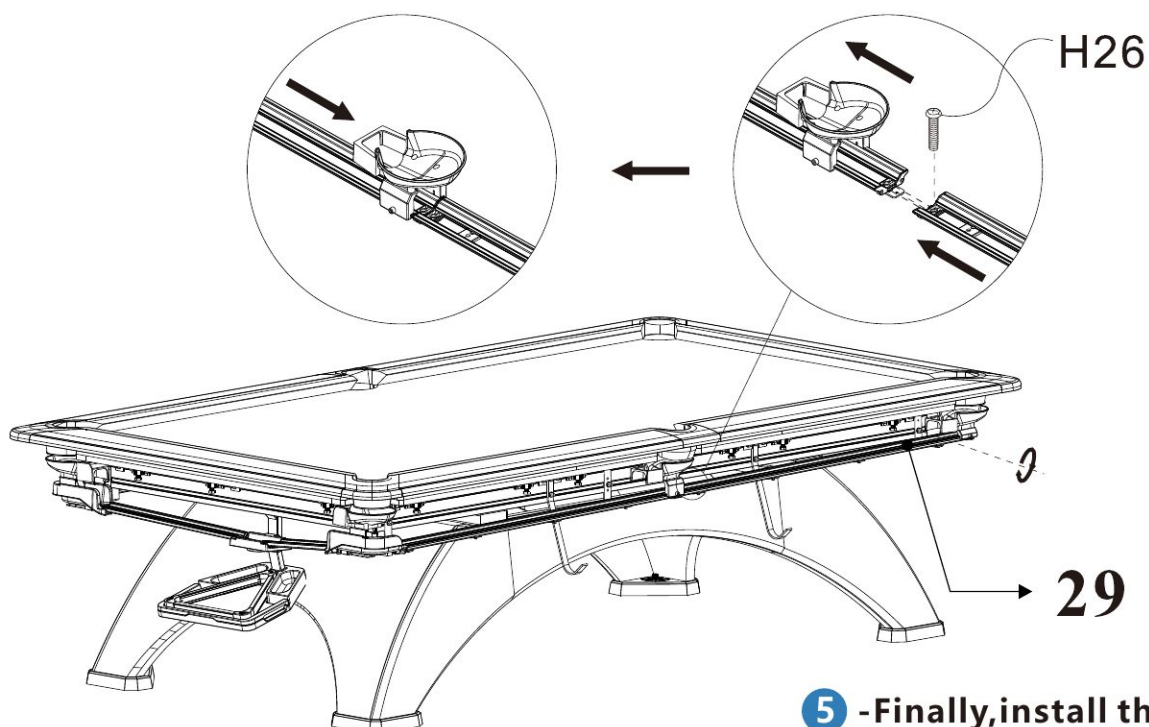
FIG.21



- 4** - Reinstall the lower part of pockets previously removed in FIG. 10

裝回FIG.10取下的下球筒

FIG.22



- 5** - Finally, install the 29 track of baulk line

最後安裝 29 開球區軌道。

FIG.23

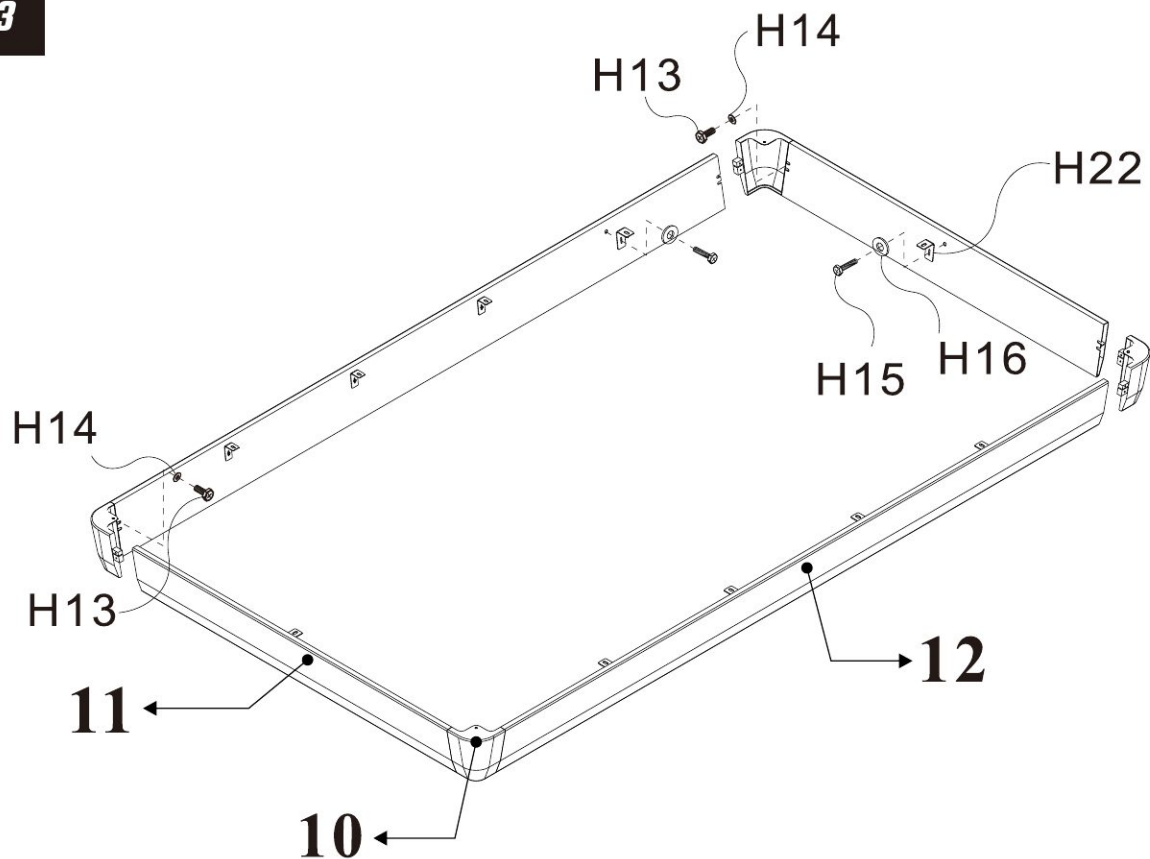
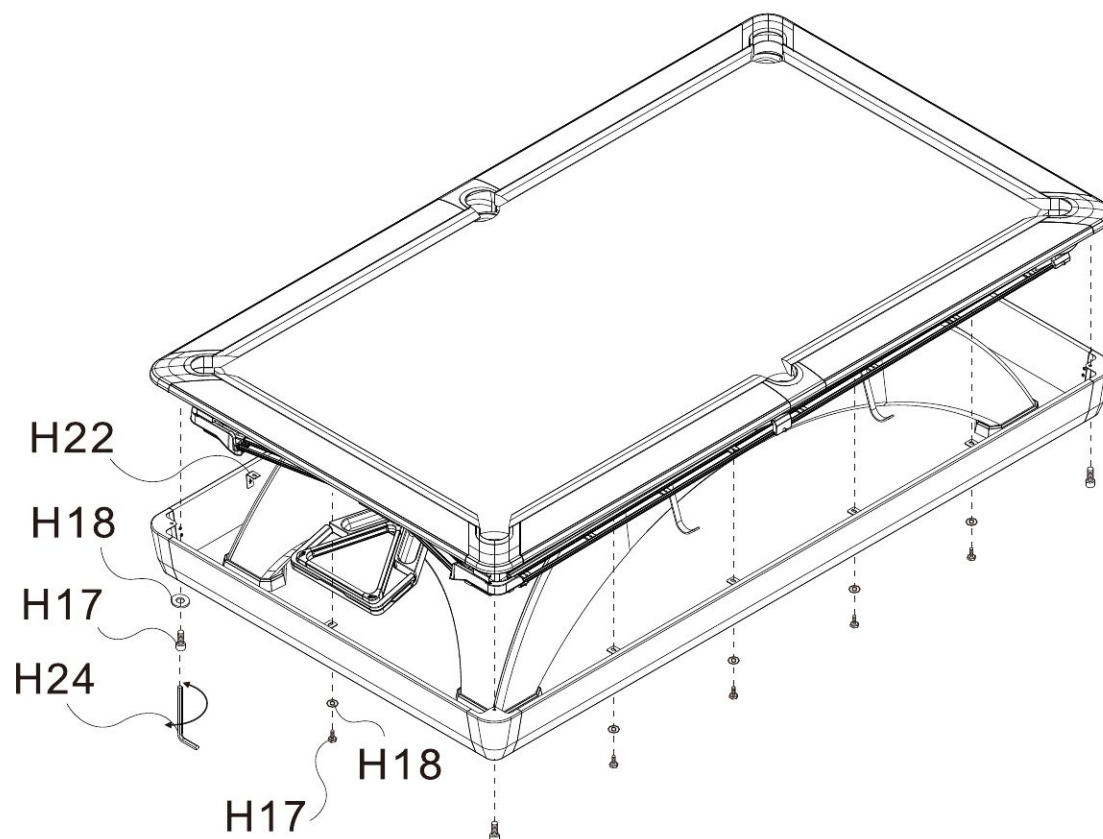
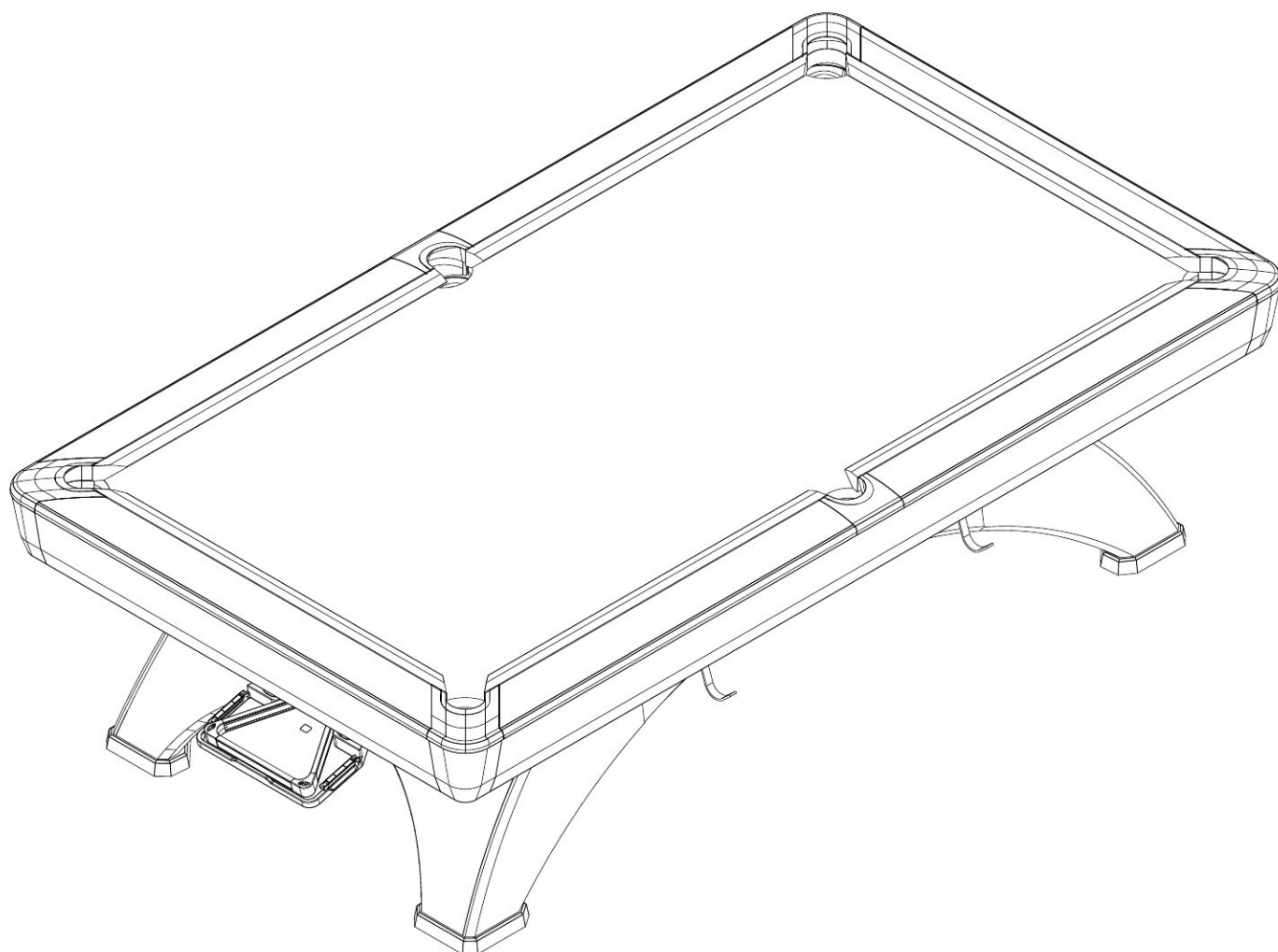


FIG.24



FINISH





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