



BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

一体落袋款
POOL 9' PRO

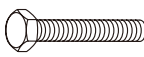
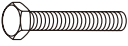
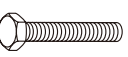


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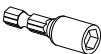
HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		HEX HEAD BOLT 1/2" x 2-3/4"(M12 x 70mm)	8
	H2		FLAT WASHER 1/2" I.D. x #32	8
CABINET 大框	H3		T-HEAD BOLT 5/16" X 3/4"(M8 X 20mm)	102
	H4		FLANGE NUT 5/16" I.D.	102
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H5		INNER HEX BOLT 1/4" X 2-3/8"(M6 X 60mm)	18/18/12
	H6		LOCKNUT 1/4" I.D.	18/18/12
	H7		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	8
	H8		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	4
	H9		FLAT WASHER 3/8" I.D. x #22	12
	H10		NUT 3/8" I.D.	12
	H11		HEX HEAD CROSS BOLT 1/4" X 3/8"(M6 X 10mm)	16
	H12		FLAT WASHER 1/4" I.D. x #18	16
	H13		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G X 17mm)	20
	H14		FLAT WASHER 5/16" I.D. x #20	24
	H15		HEX HEAD CROSS BOLT 5/16" X 3/4"(M8 X 20mm)	4
	H16		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G X 65mm)	30/24/18
	H17		FLAT WASHER 3/8" I.D. x #28	60/48/36
	H18		SPRING LOCK WASHER 3/8" I.D.	30/24/18
	H19		METAL BRACKET 角碼	10

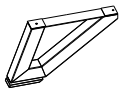
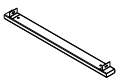
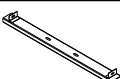
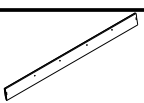
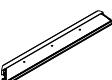
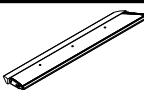
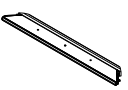
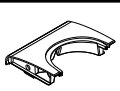
HARDWARE / 五金單

表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		FLAT HEAD SCREW-BLACK 8# X 1-3/16"(M4X30mm彩鋅)	4
	H21		HEX HEAD SCREWS-COLOR 8# X 3/4"(M4.3 X 20mm- 彩鋅)	2
	H22		WRENCH 扳手	1
	H23		SLEEVE 套筒	1
	H24		HEX WRENCH #4 #4 六角扳手	1
	H25		HEX WRENCH #6 #6 六角扳手	1

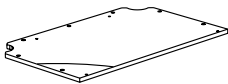
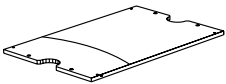
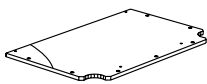
PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	1		LEG 腳	4
	2		LEG-BEAM-A 鋼挑梁-A	2
	3		LEG-BEAM-B 鋼挑梁-B	2
CABINET/BREAM 鋁大框	4		SIDE BEAM 長邊鋁框	2
	5		END BEAM 端邊鋁框	2
	6		MIDDLE BEAM 中間鋁框	2
	7		CORNER JOINTER(BEAM) 鋁大框角碼	8
	8		LEVELBOX PLUS 調整器	22
	9		ALUMINIUM BRACKET(SLATE) 石板鋁三角件	18
APRON 裙板	10		APRON JOINT CORNER BLOCK 裙板鋁護角	4
	11		END APRON 端邊裙板	2
	12		SIDE APRON 長邊裙板	2
TOP RAIL 扶手	13		TOP RAIL LEFT SIDE 左扶手	2
	14		TOP RAIL RIGHT SIDE 右扶手	2
	15		TOP RAIL END 端邊扶手	2
	16		CORNER POCKET 五金角袋	4
	17		SIDE POCKET 五金中袋	2

PARTS LIST / 配件單

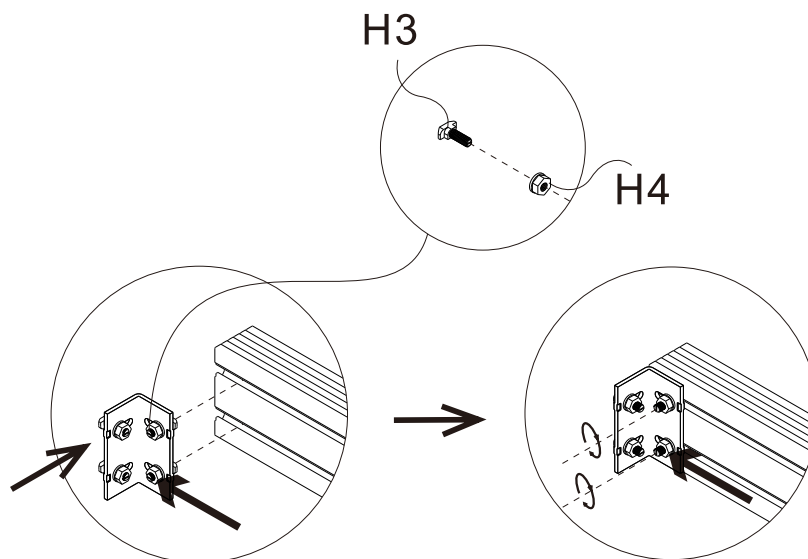
表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
POCKET 球袋	18		PLASTIC CORNER POCKET 塑膠角袋	4
	19		PLASTIC SIDE POCKET 塑膠中袋	2
SLATE 石板	20		SLATE (LEFT) 石板 (左)	1
	21		SLATE (CENTER) 石板 (中)	1
	22		SLATE (RIGHT) 石板 (右)	1
	23		CLOTH 臺尼	1
HOOK 掛鉤	24		BRIDGE HOLDER 架杆鉤	2
	25		ACCESSORY HOOK 三角框掛鉤	1

Exploded perspective view of the assembly of the second support frame 200. The diagram shows a triangular frame (1) and a horizontal beam (3) being joined by a second support frame (2). Screws H1 and H2 are used for assembly. A completed assembly is shown on the right.

***Tighten the nut with MANUAL wrench (DON' T use electric tool).**
使用工具手動擰緊螺杆 (勿用電動工具)

FIG 3



***Turn the bolt to horizontal position, then insert 7 into aluminium alloy beam.**

把鋁框大角碼7的T形螺桿旋轉成橫向狀態, 插入到鋁框上方鋁槽

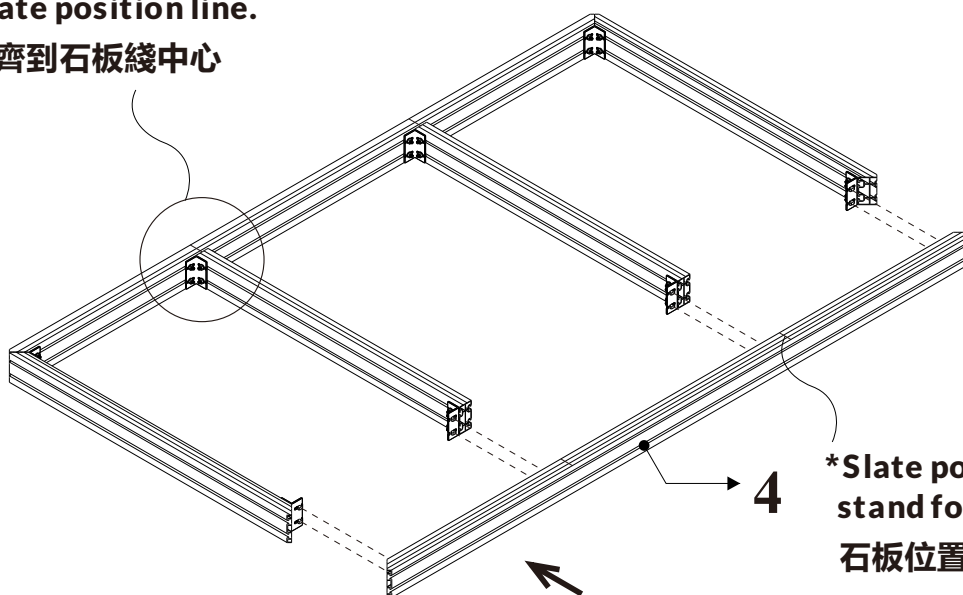
***Turn the bolt to vertical position, then tighten the nut.**

T形螺桿旋轉成垂直狀態, 擰緊螺桿鎖緊鋁框大角碼7

FIG 4

*** Middle beam need to line up with the slate position line.**

中間鋁框對齊到石板綫中心

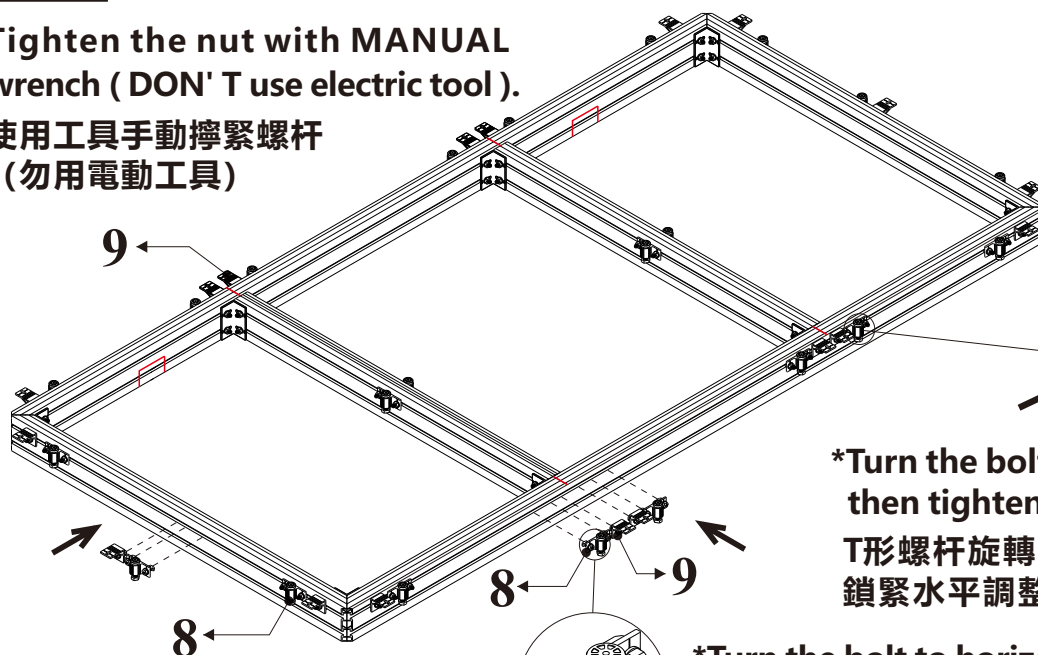


***Slate position line stand for the Top.**
石板位置綫朝頂面

FIG 5

*Tighten the nut with MANUAL wrench (DON' T use electric tool).

使用工具手動擰緊螺桿
(勿用電動工具)



*LevelBox Plus at the Top.
水平調整器在上方鋁槽

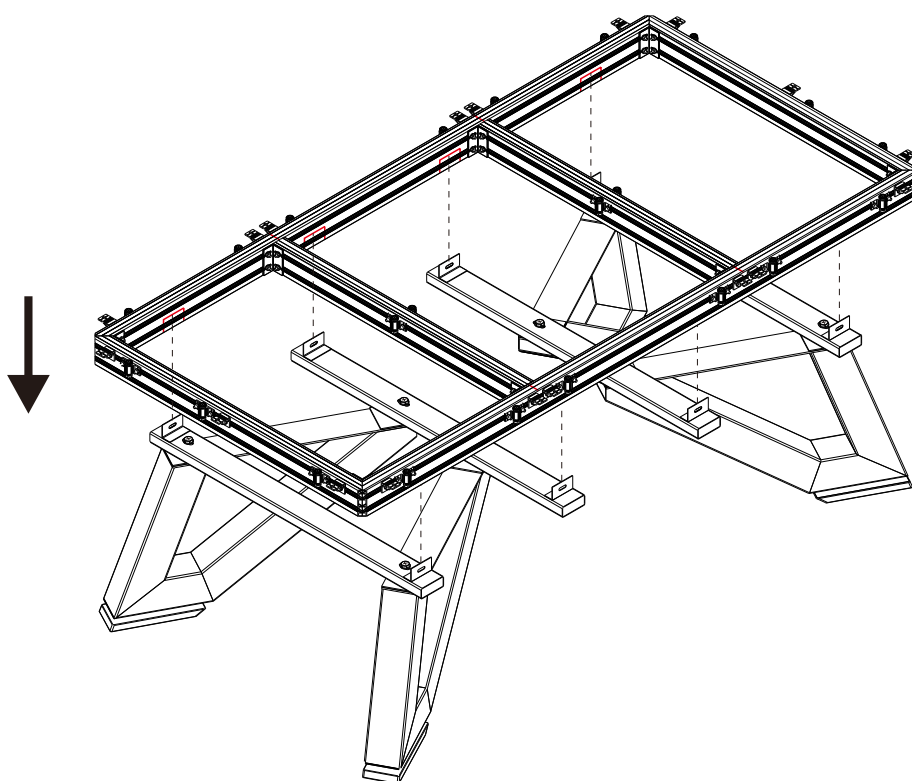
*Turn the bolt to vertical position, then tighten the nut.

T形螺桿旋轉成垂直狀態,擰緊螺桿
鎖緊水平調整器

*Turn the bolt to horizontal position, then insert 8 into alluminium alloy beam 4.

把水平調整器8 T形螺桿旋轉成橫向狀態, 插入到長邊鋁框4 上方鋁槽

FIG 6



*Assemble the table legs at locations marked on the drawing in the appendix of this manual (Page 13)

參看最後一頁附件尺寸標注
和大框定位綫安裝桌腳

ATTACHMENT

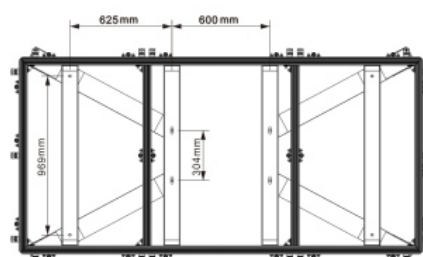


FIG 7

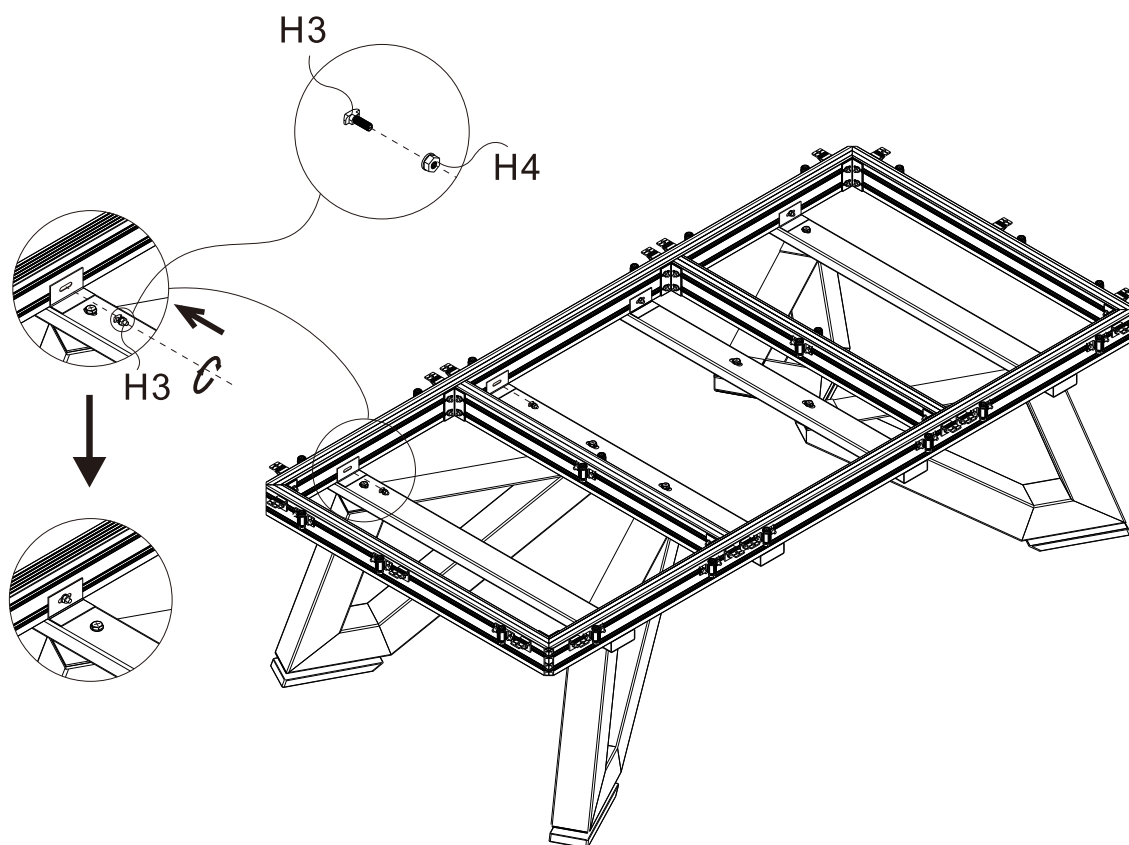
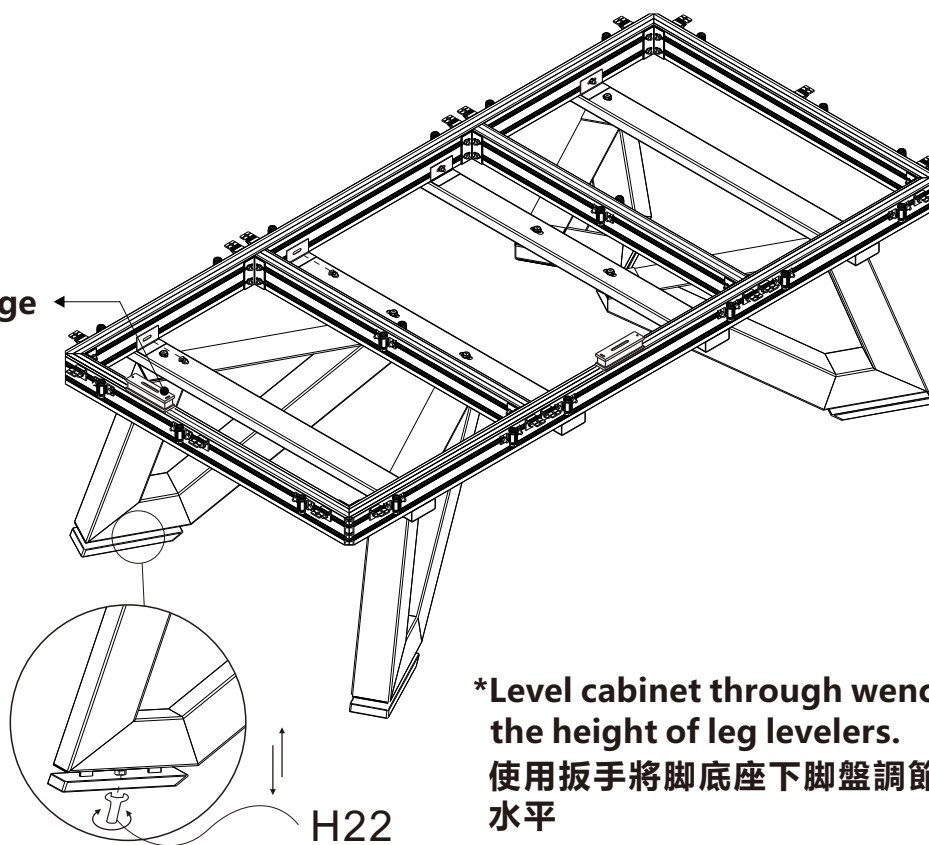


FIG 8

*Level Gauge
水平儀



*Level cabinet through wench adjusting
the height of leg levelers.
使用扳手將腳底座下腳盤調節鋁大框表面
水平

FIG 9

***Use H5 through slate stepped holes, then move 9 to make its hole center line up with H5 tighten H5 after slate be leveled in next step.**

使用H5穿過石板鎖到石板連接件9, 待石板水平調整後再緊固H5

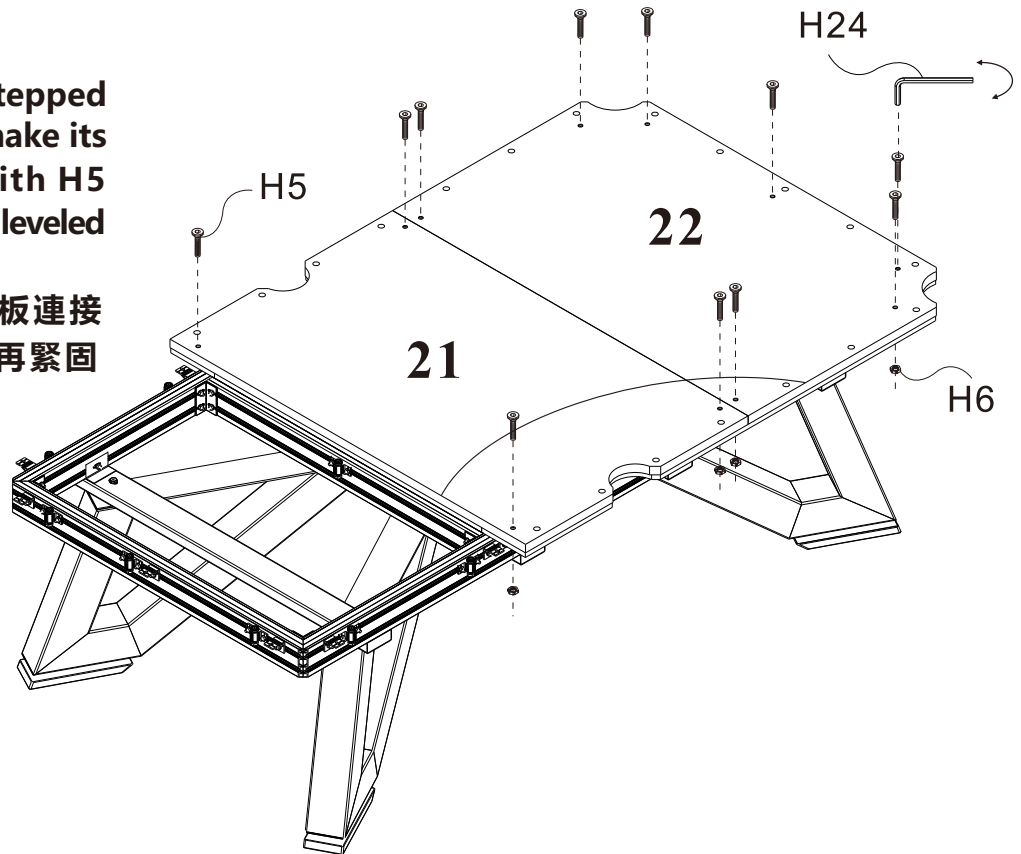
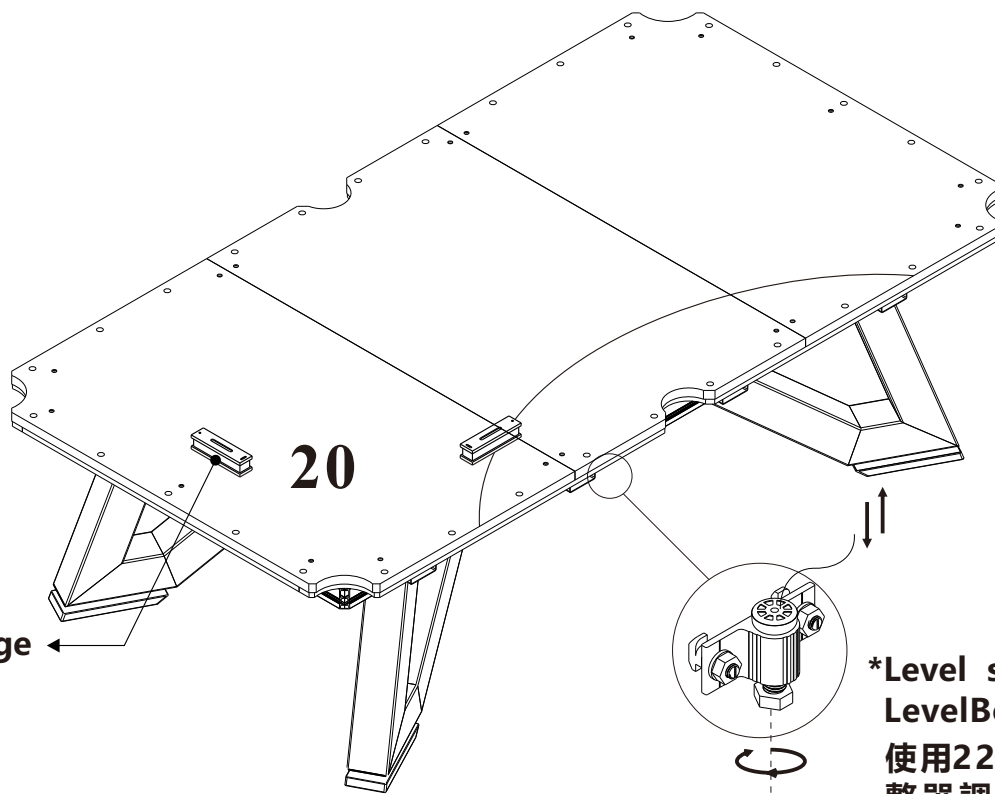


FIG 10

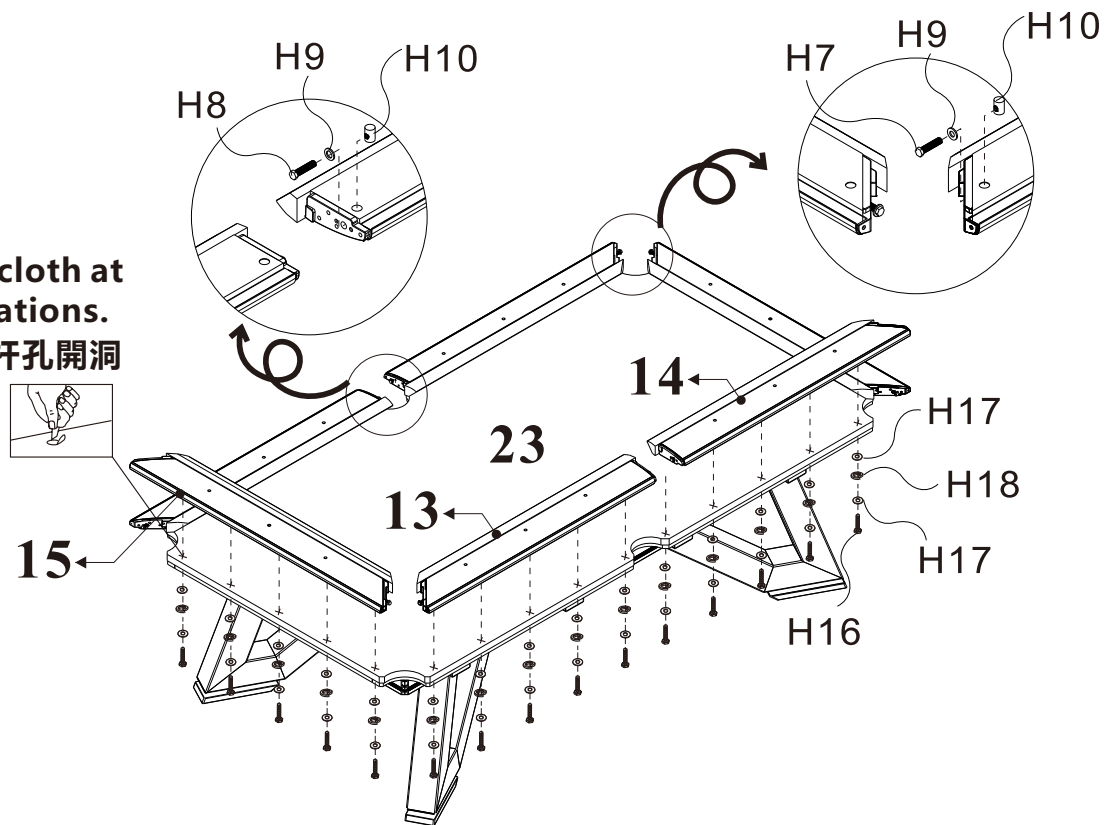
***Level Gauge
水平儀**



***Level slate with 22 LevelBox adjusters.
使用22個石板水平調整器調節水平**

FIG 11

*Cut holes in cloth at rail both locations.
石板螺桿孔開洞



*Pre-attach the H7&H8 bolts, then tighten them after attaching the Corner Pocket 16 and Middle Pocket 17 to rails.

請先將H7&H8螺桿與扶手預裝, 待下一步安裝五金角袋16 和五金中袋17 插入扶手後再擰緊。

FIG 12

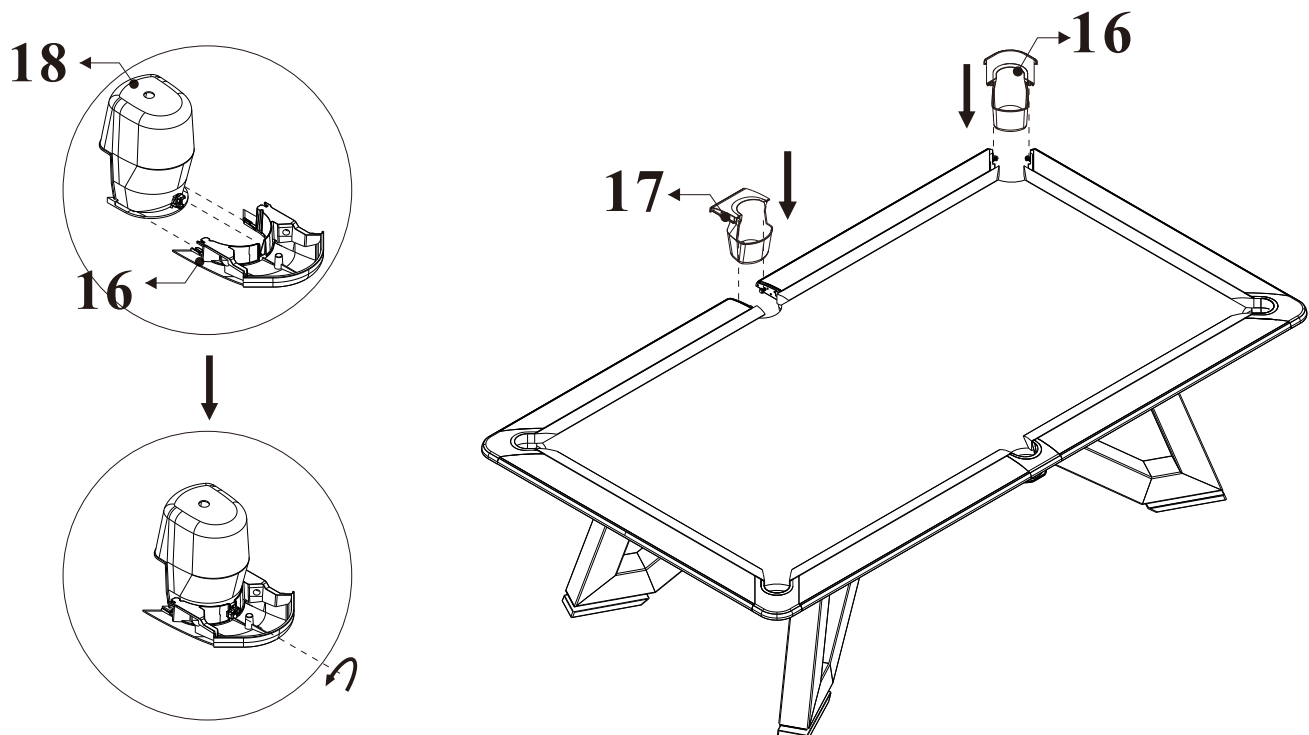
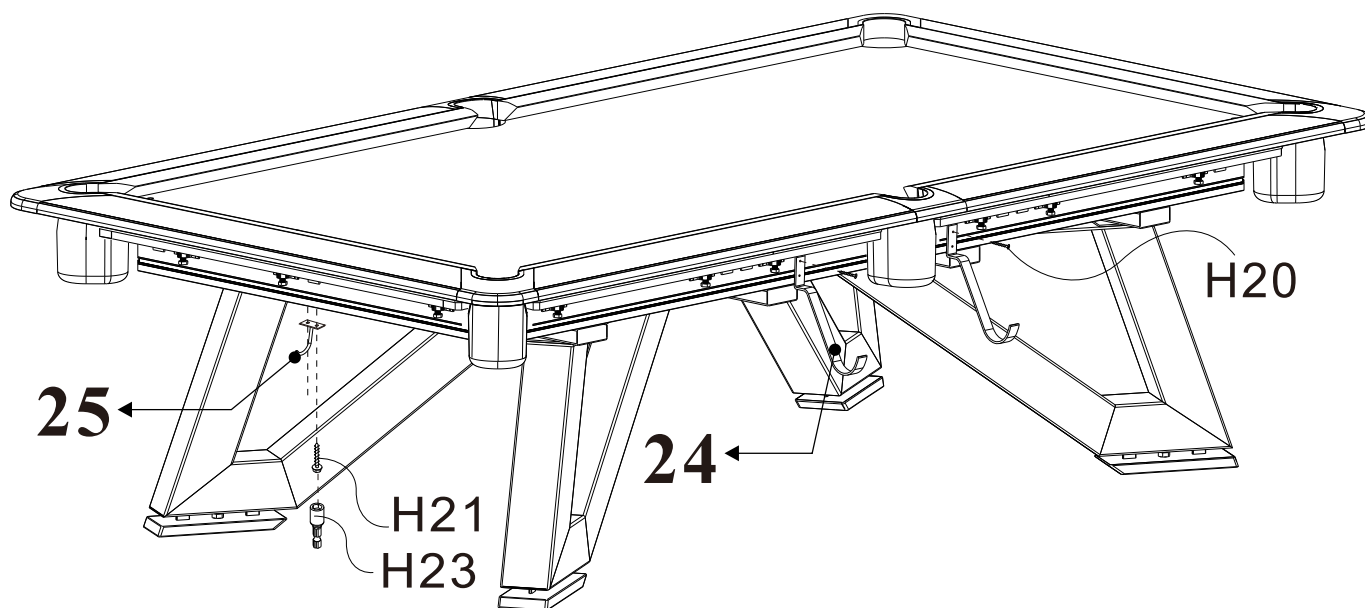


FIG 13



*Attach the bridge hook 24 to the side beam 4.
架杆鉤鎖到鋁大框

FIG 14

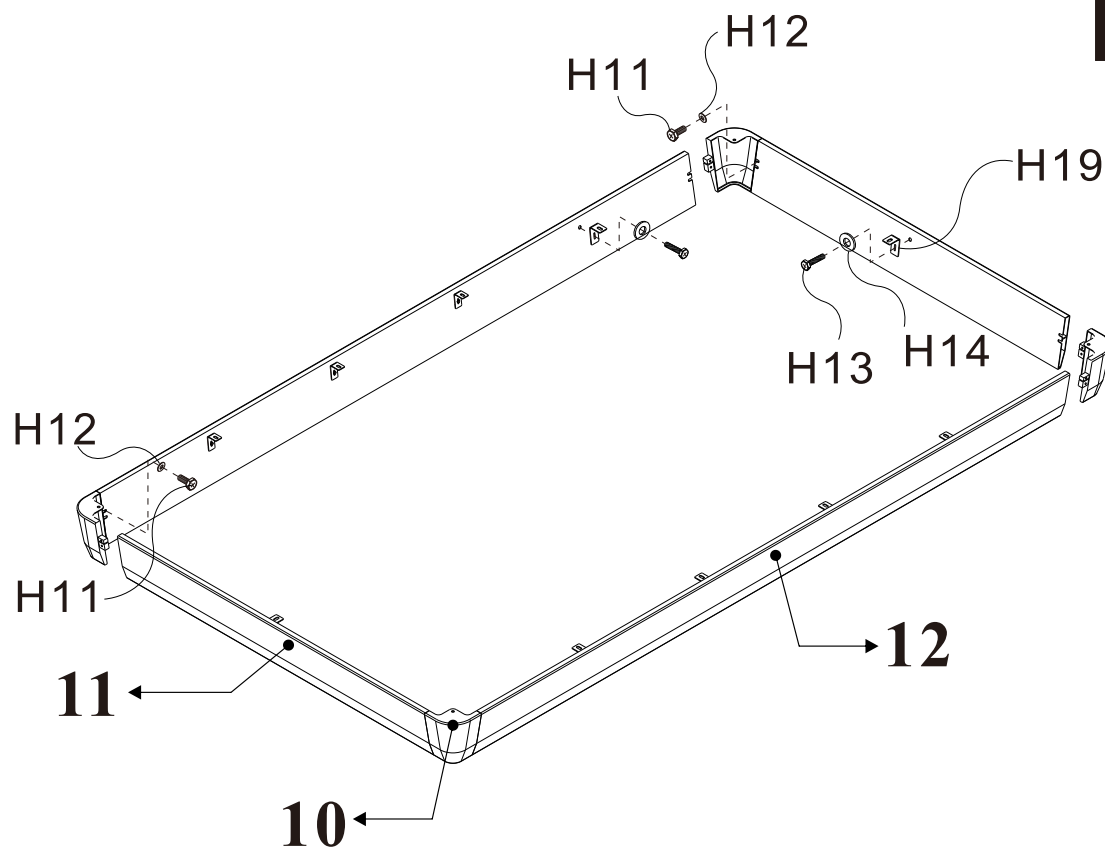
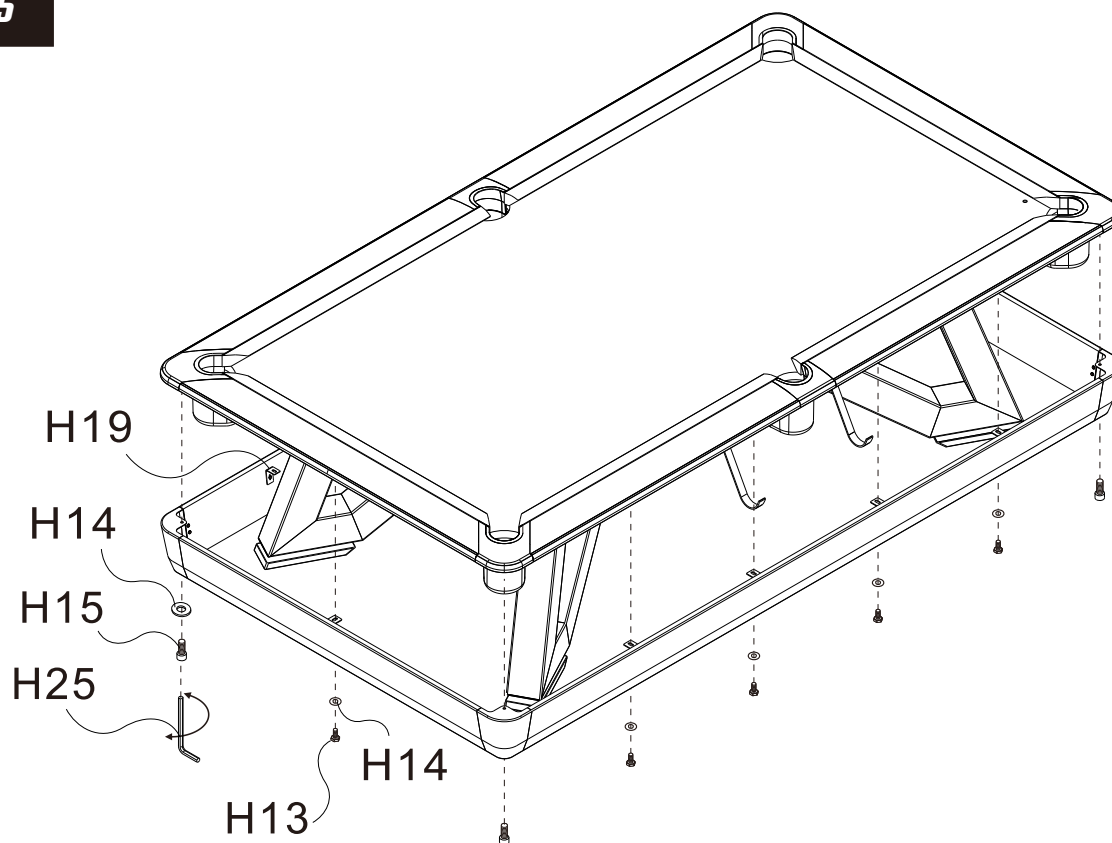
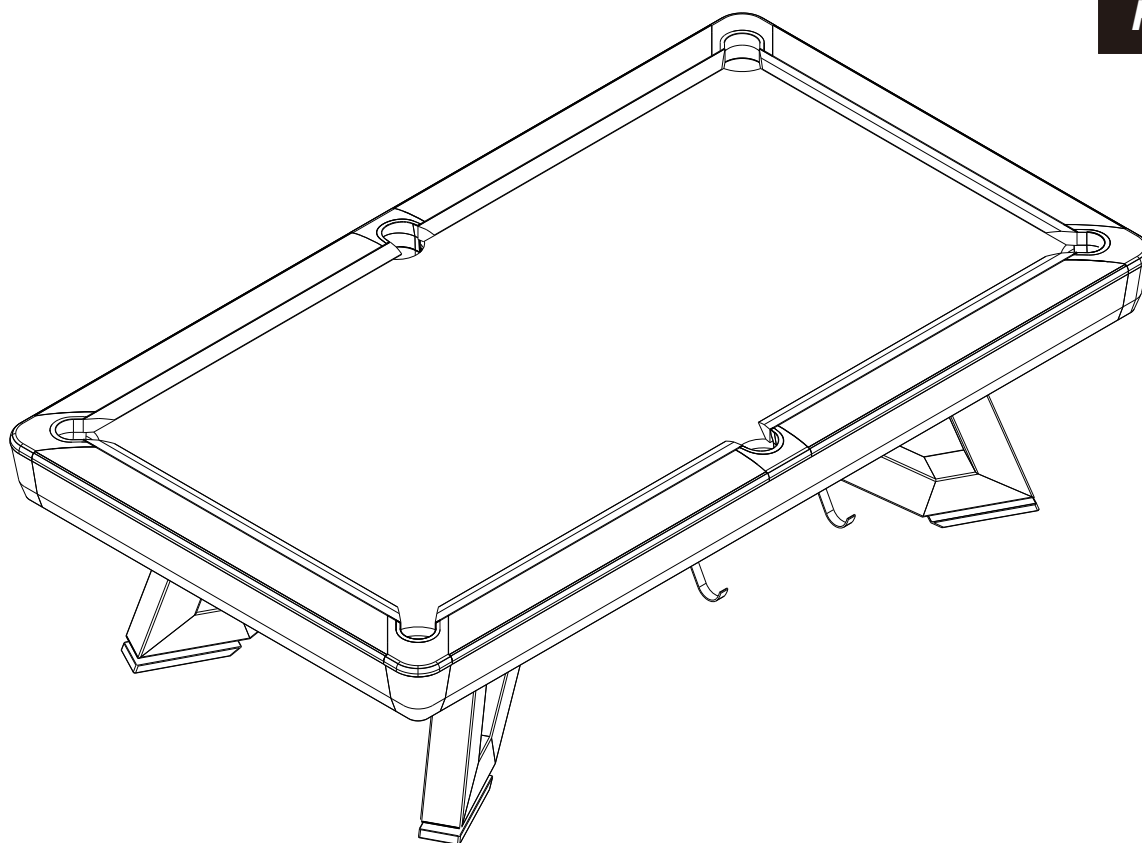


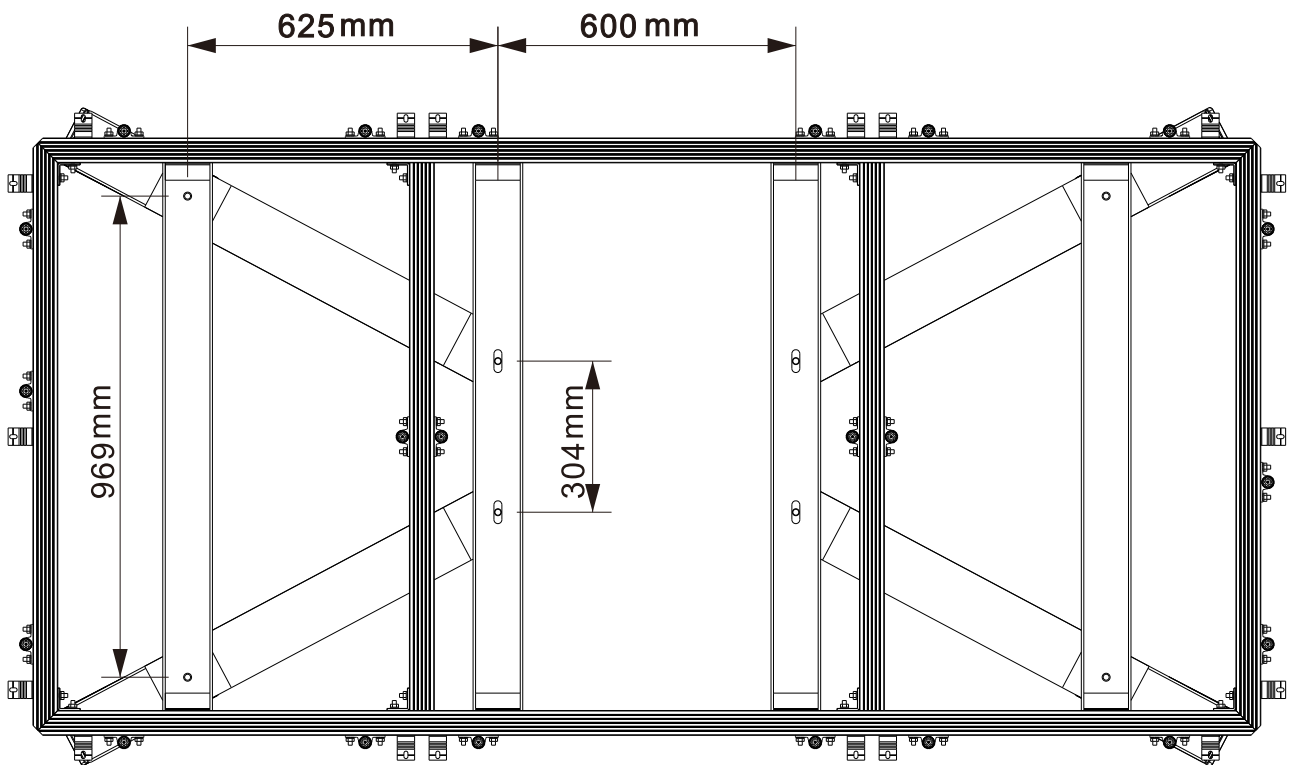
FIG 15



FINISH



ATTACHMENT





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