



LEGEND BILLIARD TABLE INSTALLATION INSTRUCTIONS

Tools required by the installer:

- 3/8" Drive ratchet and Extension
- 1/2" Sockets for above
- 1/2" Combo end wrench
- # 2 and # 3 Phillips screwdriver
- Electric drill/ driver
- 1/8" & 3/16" Drill bits
- Speed Square

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The assembly hardware is packed according to the steps below to facilitate the cabinet assembly.

STEP 1 ASSEMBLE THE CABINET

- 1.1 Lay the cabinet panels upside down on a clean, flat, level surface.
- 1.2 Attach Leg braces to cabinet using bolt and washer from hardware pack.
- 1.3 Loosely assemble the legs to cabinet panels.
- 1.4 Place lower board in dowel holes while attaching legs.
- 1.5 Do not tighten at this time. ***Very Carefully*** Turn table over.

STEP 2 ATTACH BEAMS

- 2.1 Attach beam bracket to cabinet using bolt from hardware pack
- 2.2 Place beams in beam brackets.
- 2.3 Use bolt, square washer, round washer and nut from hardware pack, loosely fasten beam to beam bracket.
- 2.4 Using a square, pull the beam flush with the top of the cabinet while making sure the bottom of the beam is resting fully on the brace.
- 2.5 Tighten beam to the bracket. (Note: Long beam must be flush or slightly below short cross beams or slate will not set level on table.)
- 2.6 Starting in one corner tighten bolts connecting cabinet to leg. (Use a square to make sure the panels are flush with the top of the leg.)
- 2.7 Attach Slate blocks to long panels using bolt and washer from hardware pack.

STEP 3 LEVELING THE TABLE & INSTALLING THE SLATE

- 3.1 Place the cabinet in the desired location in the room.
- 3.2 Level the cabinet to the floor, shimming under the legs.
- 3.3 Set the 3 slate pieces in place and pre drill the slate screw holes into the slate support/wings with a 3/16" drill bit. Level the table and slate combination with a spirit level both lengthwise and cross wise, shimming as necessary.
- 3.4 Fasten the slate to the slate support/wings using the screws provided.
- 3.5 Fill the joints and install the bed cloth.

STEP 4 ASSEMBLING THE CUSHION RAILS & POCKETS

- 4.1 Remove the packaging from the cushion rails and apply the billiard fabric to the cushion rails.
Note: This step may have been completed before the table was delivered.
- 4.2 Lay out all the rails upside down and install the pockets using the bolts supplied. Keep the rail/pocket joint as tight as possible.
WARNING: Use of non-Presidential Billiards pocket bolts will result in damaged rails.
- 4.3 Having bolted the U frame rails together turn the rail and pocket assembly right side up and place on the table.
Caution: Be very careful at this point to avoid cracking a rail.

STEP 5 INSTALLING THE CUSHION RAIL / POCKET ASSEMBLY

- 5.1 Align the rail/pocket assembly and loosely bolt it to the slate surface using the bolts and dome washers provided.
- 5.2 Align the rail/pocket assembly to the slate and tighten the bolts by hand. **(No power tools please!)**
WARNING: Do not over tighten!

Should there be any problems please contact us at:

Presidential Billiards, L.P.

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Legend Billiard Table Hardware

STEP 1

| | | | |
|-----|----|------------------------|---------|
| 1.2 | 16 | 5/16 Flat Washer | NE3526 |
| | 16 | 5/16 – 18 x 1 ½” Bolt | NU1092 |
| 1.3 | 16 | 3/8 – 16 x 2 ¾” bolt | NU4914 |
| | 16 | 3/8 Heavy duty washers | NE46481 |

STEP 2

| | | | |
|-----|----|----------------------------|---------|
| 2.1 | 24 | 5/16 – 18 x ¾” Flange Bolt | NU3960 |
| | 8 | Beam Brackets “L” shape | NE90702 |
| 2.3 | | | |
| | 8 | 5/16 - 18 x 3 ½” bolts | NU00961 |
| | 8 | 5/16 Flat Washer | NE3526 |
| | 8 | 5/16 Dome Tooth Washer | NE3648 |
| | 8 | 5/16 - 18 hex nuts | NU0012 |
| 2.7 | 8 | 5/16 – 18 x 2” Bolt | NU4915 |
| | 8 | 5/16 Flat Washer | NE3526 |

STEP 3

| | | | |
|-----|----|--------------------------|--------|
| 3.4 | 17 | # 14 x 2 ½” Slate screws | NU3940 |
|-----|----|--------------------------|--------|

STEP 4

| | | | |
|-----|----|------------------------------------|--------|
| 4.2 | 12 | 5/16 – 18 x ¾” Phillips head bolts | NU3971 |
|-----|----|------------------------------------|--------|

STEP 5

| | | | |
|-----|----|---------------------|--------|
| 5.1 | 18 | 3/8 – 18 x 2” Bolts | NU3950 |
| | 18 | 3/8” Dome washers | NE3527 |