



HAVEN BILLIARD TABLE CABINET ASSEMBLY INSTRUCTIONS

Tools required by the installer:

- 3/8" Drive ratchet and Extension
- 1/2" Sockets for above
- 1/2" Combo end wrench
- # 2 and # 3 Phillips screwdriver
- Electric drill/ driver
- 1/8" & 3/16" Drill bits
- Speed Square

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The assembly hardware is packed according to the steps below to facilitate the cabinet assembly.

STEP 1 ASSEMBLE THE CABINET

- 1.1 Lay the cabinet panels upside down on a clean, flat, level surface.
- 1.2 Loosely assemble the leg block to cabinet using the 16 – 5/16" x 2" bolts and flat washers.
- 1.3 Loosely attach the leg to the leg block using the 24 – 3/8" x 2" bolts and flat washers.

STEP 2 ATTACH CABINET BEAMS

- 2.1 Loosely attach beam bracket to cabinet using 6 – L brackets and 24 – 5/16" x 3/4" bolts.
- 2.2 Loosely attach drawer beams to cabinet using 8 – 5/16 x 2" bolts and washers. Do not attach drawer at this time!!
- 2.2 Using 6 – 5/16 x 3 1/2" bolts, flat washer dome tooth washer and nuts loosely attach beams to cabinet.
- 2.3 Using a square, pull the beams flush with the top of the cabinet while making sure the bottom of the beam is resting fully on the brackets. Tighten beams to the brackets, then tighten bracket to cabinet. **DO NOT TIGHTEN DRAWER BEAMS AT THIS TIME!!!**
(Note: Long beam must be flush or slightly below short cross beams or slate will not set level on table.)
- 2.6 Starting in one corner tighten bolts in leg blocks. Make sure the cabinet is flush with the top of the leg.
- 2.7 Attach wings to cabinet using 12 – 5/16" x 2" bolts and washers.

STEP 3 ATTACH DRAWER BEAMS AND DRAWER

- 3.1 Extend drawer slides and place drawer on slides, making sure they lock in place.
- 3.2 Close drawer and adjust up or down with beams to align drawer in position. Tighten beams to table. Recheck alignment.

STEP 4 LEVELING THE TABLE & INSTALLING THE SLATE

- 4.1 Place the cabinet in the desired location in the room.
- 4.2 Level the cabinet to the floor, shimming under the legs.
- 4.3 Set the 3 slate pieces in place and pre drill the slate screw holes into the slate wings with a 3/16" drill bit. Level the table and slate combination with a spirit level both lengthwise and cross wise, shimming as necessary.
- 4.4 Fasten the slate to the slate wings using the screws provided.
- 4.5 Fill the joints and install the bed cloth.

STEP 5 ATTACH THE CUSHION RAILS AND BLINDS

The picture frame rail assembly is fully assembled upside down on a clean level surface.

- 5.1 Unpack the cushion rails & apply the cloth. (It is recommended that the cloth be installed in a shop environment prior to installing the table in the customer's home or business).
- 5.2 Lay out the rails upside down on a clean level surface & build picture frame assemblies utilizing the draw bolts (5/16 x 6 3/4" bolts, and 5/16" nuts for side pocket and 5/16 x 3 1/2" bolt, half-moon washer and nut for corner pockets) from the hardware package. Do not over tighten corners
- 5.3 Check the fit-up of the cushion rails at corners. If adjustment is needed loosen bolts and correct as needed.
- 5.4 Loosely attach blinds using the 1/4" x 1/2" bolts, 1" washer and "L" brackets to rails. Center blinds on all sides.
- 5.5 Attach corners using the 1/4" x 1" bolts and washer. Check alignment and tighten all bolts.
- 5.6 Carefully turn over and place the completed assembly on the table. Loosely attach with 5/16" x 2" bolts & dome washers from hardware package.
- 5.7 Hand tighten the cushion rails. **NO IMPACT TOOLS PLEASE!**

STEP 6 INSTALL THE POCKETS

- 6.1 Install the pockets from beneath and secure in place with round head brads. (2 per pocket)
Note: Before installing pockets, they may need to be trimmed to the fit correctly in the pocket. Trim in small increments as to not trim too much. Once trimmed, use a Sharpe to blacken the edge.

Haven Cabinet Hardware

| | | |
|----------|----|----------------------------------|
| Step 1.2 | | |
| | 16 | 5/16" – 18 x 2" bolts |
| | | NU4915 |
| | 16 | 5/16" Flat Washers |
| | | NE 3526 |
| Step 1.3 | | |
| | 24 | 3/8 – 16 x 2" bolts |
| | | NU3950 |
| | 24 | 3/8" Flat Washers |
| | | 33008 |
| Step 2.1 | | |
| | 6 | "L" Beam brackets |
| | | NE90702 |
| | 24 | 5/16" – 18 x 3/4" Flange Bolt |
| | | NU3960 |
| Step 2.2 | | |
| | 12 | 5/16" – 18 x 2" bolts |
| | | NU4915 |
| | 12 | 5/16" Flat Washers |
| | | NE 3526 |
| Step 2.3 | | |
| | 6 | 5/16" Dome Tooth Washers |
| | | NE3648 |
| | 6 | 5/16" Flat Washers |
| | | NE3526 |
| | 6 | 5/16" - 18 x 3 1/2" bolts |
| | | NU00961 |
| | 6 | 5/16" - 18 hex nuts |
| | | NU0012 |
| Step 2.7 | | |
| | 16 | 5/16" – 18 x 2" bolts |
| | | NU4915 |
| | 16 | 5/16" Flat Washers |
| | | NE 3526 |
| Step 4 | | |
| | 17 | # 14 x 2 1/2" Slate screws |
| | | NU3940 |
| Step 5 | | |
| 5.2 | | |
| | 2 | 5/16 - 18 x 6 1/2" bolts |
| | | NU4921 |
| | 4 | 5/16 Flat Washer |
| | | NE3526 |
| | 8 | 5/16 - 18 hex nuts |
| | | NU0012 |
| | 4 | 5/16 – 18 x 3 1/2" Bolt |
| | | NU00961 |
| | 8 | Half Moon Washers |
| | | NE1965 |
| 5.4 | | |
| | 14 | Small "L" Brackets |
| | | NE4646 |
| | 28 | 1/4"-20 x 1/2" Phillips Pan Head |
| | | NU1848 |
| | 28 | 1/4" x 1" Fender Washer |
| | | NE4648 |
| 5.5 | | |
| | 16 | 1/4 – 18 x 1" Bolts |
| | | 29183 |
| | 16 | 5/16 Flat Washer |
| | | NE3526 |
| 5.6 | | |
| | 18 | 5/16 – 18 x 2" Bolt |
| | | NU4915 |
| | 18 | 3/8 Dome Washer |
| | | NE3527 |
| Step 6 | | |
| | 14 | 3/4" Round head nails |
| | | TACKS |