



SILVERTON BILLIARD TABLE INSTALLATION INSTRUCTIONS

Tools required by the installer:

3/8" and 1/2" Drive ratchet and Extension

9/16" and 1/2" Sockets for above

9/16" and 1/2" Combo end wrench

2 and # 3 Phillips screwdriver

Utility Knife

Level and shim material

Material to fill slate seams (beeswax, water putty, bondo, etc.)

Small Hammer

Tape Measure

Stapler and staples

1/8" & 3/16" Drill bits

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The hardware is packed in several different packets. This coincides with the steps in this installation instruction and will hopefully reduce your time to verify what hardware is required where. It is suggested that you retain the bolts in their respective packets for ease of installation.

STEP 1 TRESTLE AND LEG ASSEMBLY

The trestle assembly consists two short stretchers attached to legs and a long stretcher.

- 1.1 Attach legs to short stretcher using 5/16 – 18 x 3 1/2" bolt.
- 1.2 Attach long stretcher to shorts using 5/16 – 18 x 1 1/4" bolts, 5/16 – 18 x 4" bolts and black corner caps (found in blind box).

STEP 2 FRAME ASSEMBLY

****Caution – Do not tighten any frame assembly bolts until all are in place!!***

- 2.1 Place the leg/trestle assembly in the location selected for the table.
- 2.2 Loosely attach long beam to leg beams using 3/8 – 18 x 8" bolt, washer and nut. Attach slate beams and end beams to long beam using 3/8 -18 x 4 1/2" bolt, barrel nut and washer. Repeat for other long beam.
- 2.3 Square and tighten all bolts on frame.
- 2.4 Attach wigs to beams using 5/16 x 3 1/2" bolts and washers.

STEP 3 INSTALL THE SLATE

- 3.1 Level the table frame to the floor.
- 3.2 Place the three pieces of slate on the crossbeams. **Measure to make sure that the slate overhangs the main beams and the cross beams by the same amount.** This will square the slate to the frame.
- 3.3 Secure the slate to the cross beams, using the #14 screws from the hardware package. **(Pre-drill with 3/16" drill bit)**

- 3.4 Finalize the slate leveling process using flat shims and/or wedges. Fill the seams and screw holes and install the bed cloth.

STEP 4 ATTACH THE CUSHION RAILS AND BLINDS

- 4.1 Unpack the cushion rails & apply the cloth. (It is recommended that the cloth be installed in a shop environment prior to installing the table in the customer's home or business).
- 4.2 Lay out the rails upside down on a clean level surface & build picture frame assemblies utilizing the draw bolts (5/16 x 6 3/4" bolts, and 5/16" nuts for side pocket and 5/16 x 3 1/2" bolt, half-moon washer and nut for corner pockets) from the hardware package. Do not over tighten corners, they may crack. (The picture frame rail assembly is fully assembled upside down on a clean level surface.)
- 4.3 Check the fit-up of the cushion rails at corners. If adjustment is needed loosen bolts and correct as needed.
- 4.4 Loosely attach blinds using the 1/4" x 1/2" bolts, 1" washer and "L" brackets to rails. Center blinds on all sides.
- 4.5 Attach black metal corners using the 5/16 x 1/1/4" bolts and washer. Check alignment and tighten all bolts.
- 4.6 Carefully turn over and place the completed assembly on the table. Loosely attach with 5/16" x 2" bolts & dome washers from hardware package.
- 4.7 Hand tighten the cushion rails. **NO IMPACT TOOLS PLEASE!**

STEP 5 INSTALL THE POCKETS

- 5.1 Install the pockets from beneath and secure in place with round head brads. (2 per pocket)
Note: Before installing pockets, they may need to be trimmed to the fit correctly in the pocket. Trim in small increments as to not trim too much. Once trimmed, use a Sharpe to blacken the edge.

Should there be any problems please contact us at:

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SILVERTON INSTALLATION HARDWARE

Step 1

- 1.1 8 5/16 – 18 x 3 1/2" Bolt
- 1.2 4 5/16 – 18 x 1 1/4" Bolt
- 4 5/16 – 18 x 4" Bolt

Step 2

- 2.2 8 3/8" – 16 x 8" bolt NU1845
- 24 3/8" x 1.250" Fender Washer NE46481
- 8 3/8" – 16 Nut NU0013
- 8 3/8 – 16 x 4 1/2" Bolt
- 8 Barrel Nuts
- 2.4 16 5/16 – 18 x 3 1/2" Bolt NU00961
- 16 5/16 Flat Washer NE3526

Step 3

- 3.3 17 # 14 x 2 1/2" Slate screws NU3940

Step 4

- 4.2 2 5/16 - 18 x 6 1/2" bolts NU4921
- 4 5/16 Flat Washer NE3526
- 8 5/16 - 18 hex nuts NU0012
- 4 5/16 – 18 x 3 1/2" Bolt NU00961
- 8 Half Moon Washers NE1965
- 4.4 14 Small "L" Brackets NE4646
- 28 1/4"-20 x 1/2" Phillips Pan Head NU1848
- 28 1/4" x 1" Fender Washer NE4648
- 4.5 16 5/16 – 18 x 1 1/4" Bolts
- 16 5/16 Flat Washer NE3526
- 16 5/16 - 18 hex nuts NU0012
- 4.6 18 5/16 – 18 x 2" Bolt NU4915
- 18 3/8 Dome Washer NE3527

Step 5

- 14 3/4" Round head nails TACKS