



MADISON BILLIARD TABLE INSTALLATION INSTRUCTIONS

Tools required by the installer:

3/8" and 1/2" Drive ratchet and Extension	Small Hammer
9/16" and 1/2" Sockets for above	Tape Measure
9/16" and 1/2" Combo end wrench	13MM Combo end Wrench (2)
# 2 and # 3 Phillips screwdriver	3/8" Electric drill/ driver
1/8" & 3/16" Drill bits	Utility Knife
Level and shim material	Stapler and staples
Material to fill slate seams (beeswax, water putty, bondo, etc.)	

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The hardware is packed in several different packets. This coincides with the steps in this installation instruction and will hopefully reduce your time to verify what hardware is required where. It is suggested that you retain the bolts in their respective packets for ease of installation.

STEP 1 TRESTLE AND LEG ASSEMBLY

The trestle assembly consists of a stretcher attached to legs.

- 1.1 Loosely attach legs to leg stretcher using 5/16" x 4" black bolt.
- 1.2 Attach large black plate of lower support rods to stretcher using 4 – 1/4 – 20 x 2" black bolts.
DO NOT ATTACH TO LEG AT THIS TIME. DO NOT TIGHTEN LEG BOLTS TO STREACHER AT THIS TIME.

STEP 2 FRAME ASSEMBLY

****Caution – Do not tighten any frame assembly bolts until all are in place!!***

You will build frame assembly first and place on leg assembly.

- 2.1 Place the leg/trestle assembly in the location selected for the table.
- 2.2 Build beam assembly using 3/8 x 4 1/2" bolts, fender washers and barrel nuts.
- 2.3 Loosely attach beam assembly to legs using 5/16 x 4" bolt and fender washer.
- 2.4 Square frame and tighten all bolts including leg stretcher.
- 2.5 Attach slate block to beam using 5/16 x 3 1/2" bolts and washers.
- 2.6 Attach small plate of support rods to underside of legs using 5/16" x 1 1/2" bolt and washer.
Do not tighten rods at this time.

STEP 3 INSTALL THE SLATE

- 3.1 Level the table frame to the floor.
- 3.2 Place the three pieces of slate on the crossbeams. **Measure to make sure that the slate overhangs the main beams and the cross beams by the same amount.** This will square the slate to the frame.
- 3.3 Secure the slate to the cross beams, using the #14 screws from the hardware package. (**Pre-drill with 3/16" drill bit**)
- 3.4 Finalize the slate leveling process using flat shims and/or wedges. Fill the seams and screw holes and install the bed cloth.

STEP 4 ATTACH THE CUSHION RAILS AND BLINDS

- 4.1 Unpack the cushion rails & apply the cloth. (It is recommended that the cloth be installed in a shop environment prior to installing the table in the customer's home or business).
- 4.2 Lay out the rails upside down on a clean level surface & build a picture frame assembly utilizing the draw bolts (5/16" x 6 3/4" bolts, and 5/16" nuts for side pockets and Halfmoons, 5/16 x 3 1/2" and nut for corner pockets) from the hardware package. Do not over tighten corners, they may crack. (The picture frame rail assembly is fully assembled upside down on a clean level surface.)
- 4.3 Check the fit-up of the cushion rails at corners. If adjustment is needed loosen bolts and correct as needed.
- 4.4 Loosely attach blinds using the 1/4" x 1/2" bolts, 1" washer and "L" brackets to rails. Center blinds on all sides.
- 4.5 Attach corners using the 1/4" x 3/4" bolts and 1" washer. Check alignment and tighten all bolts.
- 4.6 Carefully turn over and place the completed assembly on the table. Loosely attach with 5/16" x 2" bolts & dome washers from hardware package.
- 4.7 Hand tighten the cushion rails. **NO IMPACT TOOLS PLEASE!**
- 4.8 Tighten metal rods to underside of cabinet and adjust turnbuckle until tight.

STEP 5 INSTALL THE POCKETS

- 5.1 Install the pockets from beneath and secure in place with round head brads. (2 per pocket)
Note: Before installing pockets, they may need to be trimmed to the fit correctly in the pocket. Trim in small increments as to not trim too much. Once trimmed, use a Sharpie to blacken the edge.

Should there be any problems please contact us at:
Presidential Billiards, L.P.
20221 Caroline Way
New Caney, TX 77357

Tel: 281-572-4522
866-728-2253
Revised: 8/21/2017

MADISON INSTALLATION HARDWARE & PARTS

Step1	<u>Trestle and Leg Assembly</u>		
1.1			
	4	5/16 x 4" Black Bolt	3164BF
1.2			
	4	1/4"- 20 x 2" Decorative head bolt	BB142050
	1	4mm Hex Key	HKS-M4
Step 2	<u>Frame Assembly Hardware</u>		
2.2			
	8	3/8" - 16 x 4 3/4" bolts	12122
	8	3/8" x 1.250" Zinc Finish Fender Washers	NE46481
	8	3/8 Barrel nut	NU0016
2.3			
	8	5/16" - 18 x 4" bolts	3164BF
	8	3/8" x 1.250" Zinc Finish Fender Washers	NE46481
2.5			
	16	5/16" - 18 x 3 1/2" bolts	NU00961
	16	5/16" Flat Washer	NE3526
2.6			
	4	5/16" - 18 x 1 1/2" Bolts	NU1092
	4	5/16" Flat Washers	NE3526
Step 3	<u>Slate Assembly</u>		
3.3			
	17	# 14 x 2 1/2" Slate screws	NU3940
Step 4	<u>Rail and Blind Assembly</u>		
4.2			
	2	5/16" - 18 x 6 3/4" bolts	NU4921
	4	5/16" Flat Washer	NE3526
	4	5/16" - 18 hex nuts	NU0012
	8	Half moon washers	NE1965
	4	5/16" - 18 x 3 1/2" bolts	NU00961
	4	5/16 -18 Hex Nut	NU0012
4.4			
	14	Small "L" Brackets	NE4646
	28	1/4"-20 x 1/2" Phillips Pan Head	NU1848
	28	1/4" x 1" Fender Washer	NE4648
4.5			
	16	5/16 - 18 x 1 1/4" Bolts	
	16	5/16 Flat Washer	NE3526
	16	5/16 - 18 hex nuts	NU0012
4.6			
	18	307AHB 5/16 - 18 x 2" Z	NU4915
	18	3/8 Dome Washers LW Zinc	NE3527
Step 5	<u>Pocket Hardware</u>		
	14	3/4" Round head nails	TACKS