

## CARTER BILLIARD TABLE INSTALLATION INSTRUCTIONS

Tools required by the installer:

3/8" Drive ratchet and Extension 1/2" & 9/16"Sockets for above 1/2" & 9/16 Combo end wrench # 2 and # 3 Phillips screwdriver Electric drill/ driver 1/8" & 3/16" Drill bits Speed Square

Prior to installation of the table please check for damaged or missing parts. Call Presidential Billiards at 866-728-2253 if there is a problem. The assembly hardware is packed according to the steps below to facilitate the cabinet assembly.

## STEP 1 ASSEMBLE THE CABINET

- 1.1 Lay the cabinet panels upside down on a clean, flat, level surface.
- 1.2 Attach Leg braces to cabinet using bolt and washer from hardware pack.
- 1.3 Loosely assemble the legs to cabinet panels.
- 1.4 Place lower board in dowel holes while attaching legs.
- 1.5 Do not tighten at this time. *Very Carefully* Turn table over.

#### STEP 2 ATTACH BEAMS

- 2.1 Attach beam bracket to cabinet using bolt from hardware pack
- 2.2 Place beams in beam brackets.
- 2.3 Use bolts, square washers, round washers and nuts from hardware pack, loosely fasten beams to beam brackets.
- 2.4 Using a square, pull the beam flush with the top of the cabinet while making sure the bottom of the beam in resting fully on the brace.
- 2.5 Tighten beam to the bracket. (Note: Long beam must be flush or slightly below short cross beams or slate will not set level on table.)
- 2.6 Starting in one corner tighten bolts connecting cabinet to leg. (Use a square to make sure the panels are flush with the top of the leg.)
- 2.7 Attach Slate blocks to long panels using bolt and washer from hardware pack.

### STEP 3 LEVELING THE TABLE & INSTALLING THE SLATE

- 3.1 Place the cabinet in the desired location in the room.
- 3.2 Level the cabinet to the floor, shimming under the legs.
- 3.3 Set the 3 slate pieces in place and pre drill the slate screw holes into the wings with a 3/16" drill bit. Level the table and slate combination with a spirit level both lengthwise and cross wise, shimming as necessary.
- 3.4 Fasten the slate to the wings using the screws provided.
- 3.5 Fill the joints and install the bed cloth.

## STEP 4 ASSEMBLING THE CUSHION RAILS & POCKETS

- 4.1 Remove the packaging from the cushion rails and apply the billiard fabric to the cushion rails.

  Note: This step may have been completed before the table was delivered.
- 4.2 Lay out all the rails upside down and install the pockets using the bolts supplied. Keep the rail/pocket joint as tight as possible.
  - WARNING: Use of non-Presidential Billiards pocket bolts will result in damaged rails.
- 4.3 Having bolted the U frame rails together turn the rail and pocket assembly right side up and place on the table.
  - Caution: Be very careful at this point to avoid cracking a rail.

### STEP 5 INSTALLING THE CUSHION RAIL / POCKET ASSEMBLY

- 5.1 Align the rail/pocket assembly and loosely bolt it to the slate surface using the bolts and dome washers provided.
- 5.2 Align the rail/pocket assembly to the slate and tighten the bolts by hand. (**No power tools please!**)

**WARNING:** Do not over tighten!

Should there be any problems please contact us at:

 Presidential Billiards, L.P.
 Tel: 281-572-4522

 20221 Caroline Way
 Fax: 281-572-4922

 New Caney, TX 77357
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# **Carter Billiard Table Hardware**

		Curtor Dimura rubi	c Hai a war
STEP 1			
1.2	16 16	5/16" Flat Washers 5/16" – 18 x 2" bolts	NE3526 NU4915
1.3		5/16" – 18 x 2" bolts 5/16" Flat Washers	NU4915 NE3526
STEP 2			
2.1	12 4	5/16" – 18 x 3/4" Flange Bolts Beam Brackets "L" shape	NU3960 NE90702
2.3	4 4 4 4	5/16" - 18 x 3 ½" bolts 5/16" Flat Washers 5/16" Dome Tooth Washers 5/16" - 18 hex nuts	NU00961 NE3526 NE3648 NU0012
2.7		5/16" – 18 x 2" Bolts 5/16" Flat Washers	NU4915 NE3526
STEP 3			
3.4	17	# 14 x 2 ½" Slate screws	NU3940
STEP 4			
4.2	12	5/16" – 18 x 3/4" Phillips head bolts	NU3971
STEP 5			
5.1	18 18	5/16" – 18 x 2" bolts 3/8" Dome washers	NU4915 NE3527